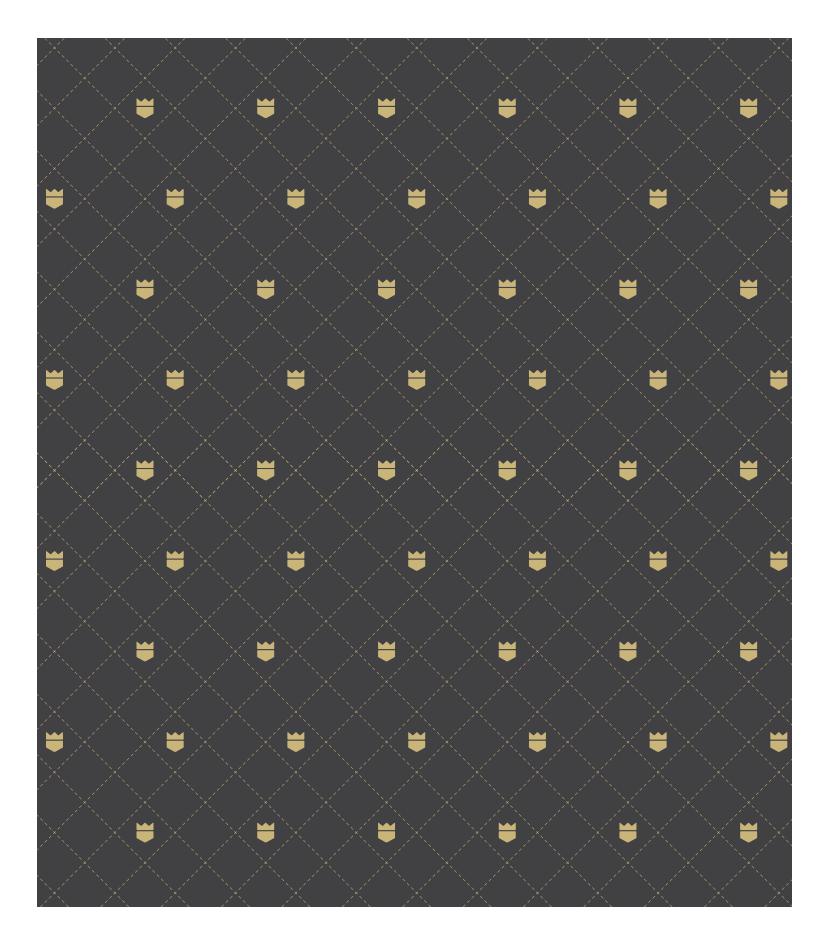


# Details that inspire



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# 1. Introduction

History Board of Directors Our Company



# **History**

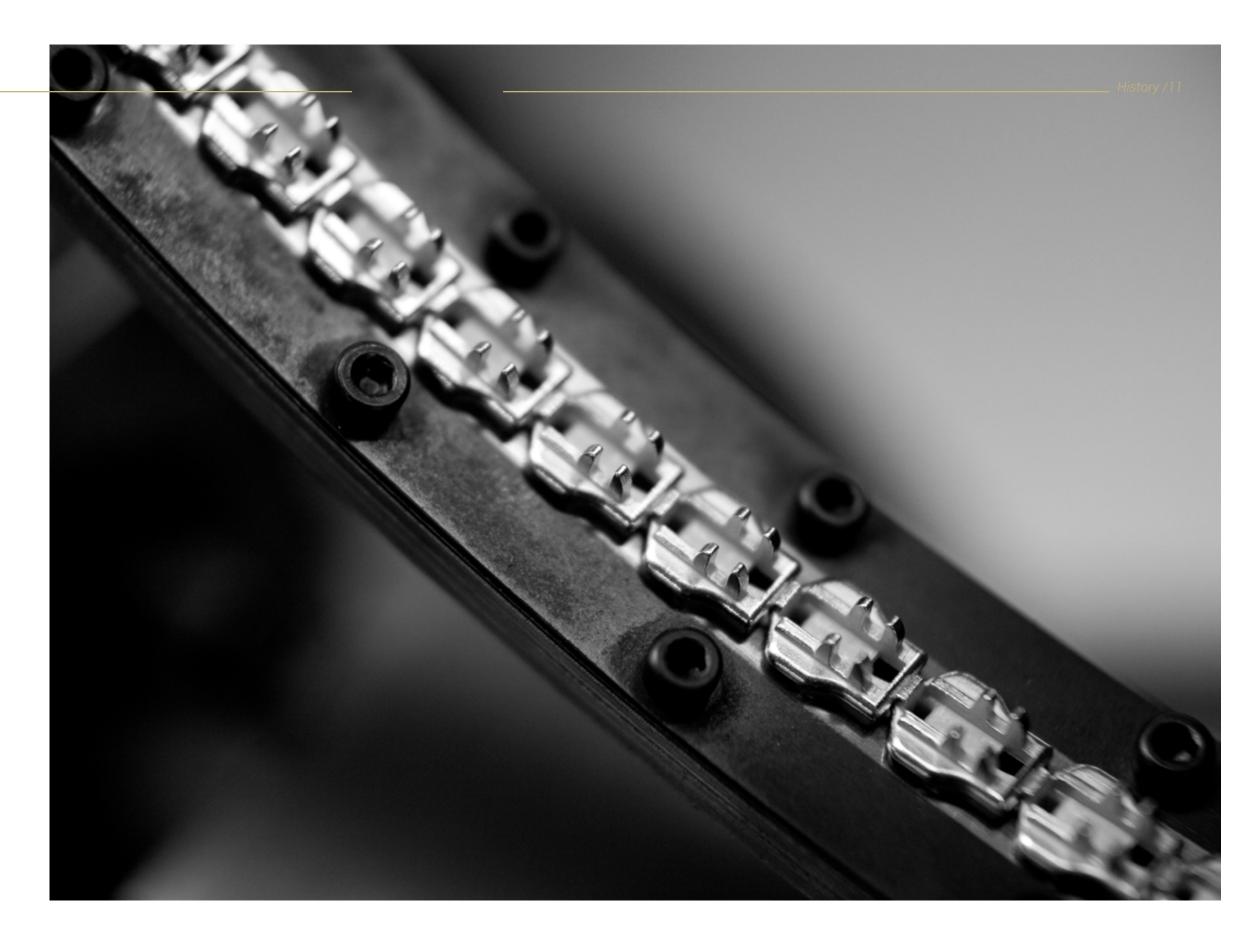
Our history dates back to 1949, when Peruvian businessman Isaac Sterental founded Compañía Industrial Rey.

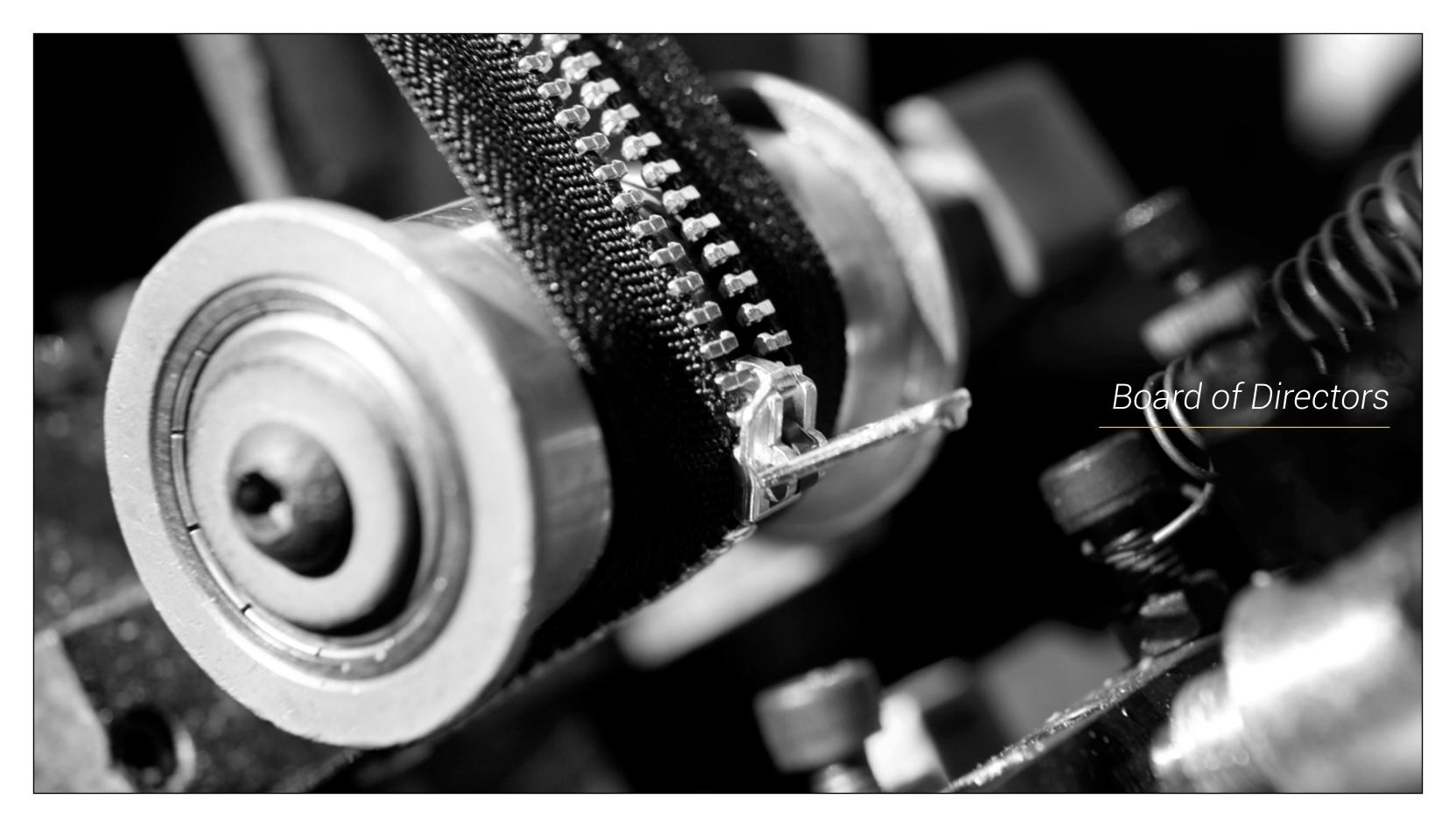
After years of continuous growth, we became Reymatic S.A., moving to our current location in El Callao in 1965, one of the zipper plants with the highest production in Latin America.

In 1974, the engineer Samuel Gleiser took over as the company's chairman, leaving his own invaluable personal stamp. It was under his management that Corporación Rey S.A. was born in 1998, following the merger with manufacturer Etiquetas APX Industrial, thus diversifying our offer to include the production of zippers, tapes, elastics, and labels.

Our desire to remain at the forefront of our industry has also led us, in recent years, to get involved in the production of covered elastic threads to meet the demand of the textile industry, as well as providing professional 3D printing services and distributing cutting-edge rapid prototyping equipment.

Today, Rey is one of the most internationally renowned brands in its sector.







#### **Letter from the Chairman**

I am pleased to introduce you to Corporación Rey, a company where our constant concern for the quality of our products, our continuous investment in technology, and our emphasis on our team's professionalism are the primary pillars of our success.

We also apply this philosophy to our customer relations. As such, we are committed to helping them achieve their dreams and expand their businesses, making every effort to contribute value to their products with our own.

We know that each day brings new challenges that we are prepared to tackle, and we are confident that we will continue to accompany you as always in all of your undertakings.

Welcome to Corporación Rey.

# **Board of Directors Description**

Our management team combines experience with the innovative vision of the new generations. We work in an integrated fashion, and we firmly believe that our customers are our company's principal asset.

That is why we believe that working closely with our customers allows us to provide them with the best products at competitive prices, with the highest possible quality, the best service, and punctual delivery.

#### Members of the Board of Directors



**Samuel Gleiser** *President and CEO* 



**Estevan Daneliuc** *Director* 



**Juan Antonio Morales** *Director* 



Alex Gleiser
Director



**Drago Kisic** Director



John Gleiser Director



**Luis Brandwayn** *Director* 



### **Our Company**

Corporación Rey is located in the province of El Callao, in Peru, and has international divisions present in Argentina, Bolivia, Brazil, Chile, Colombia, Ecuador, and Honduras.

We specialize in the production and sale of zippers, tapes, elastics, and woven labels, based on the highest international quality standards, with nearly 70 years of experience.

Our customers come mainly from the textile industry, although we also work with other sectors that require our products, such as the automotive and leather goods sectors, among others.

Our vertical integration allows us to quickly adapt all of our production lines to respond to new business opportunities and market demands.

We are a company that is committed to customer service, and our products are the result of a combination of technology, innovation, and professionalism of our team.

### Corporate Vision

We aim to be the leading Latin American company in the production of textile trimmings, with continuous international expansion, recognized for the high quality and excellence of its goods, services, and its relationship with society.

#### Our Mission

To take care of every last detail in everything we do, contributing to the value of our customers' final products and meeting all of their needs with precise expertise.

#### International Presence

The Rey brand currently enjoys a widespread presence throughout Latin America, and is successfully entering international markets, where it has received a great deal of recognition for its excellent quality standards.

Nearly 50% of our production is exported to countries such as the United States, Ecuador, Chile, Bolivia, Brazil, Argentina, Uruguay, Colombia, Venezuela, El Salvador, Guatemala, Honduras, Mexico, and the Dominican Republic, as well as several European countries.

# Technology and Innovation

At Rey, we are quite familiar with the strict demands of today's textile sector and the fashion industry. Which is why we use only the latest technology in all of our production lines, to guarantee the excellence of our products even in the highest levels of international competitiveness. We also foster innovation and creative thinking inside our organization, not only through the launching of new products and developments, but also through the optimization of our processes, our leadership, and every last aspect that can add value.

Our modern facilities currently feature one of the highest production capacities in the sector in Latin America, with a dedicated area of over 15,000 m2, staffed by more than 700 skilled professionals.

We have cutting-edge weaving machinery for the production of metal zippers, tapes, elastics, and labels.

We have a 'Zamac' injection and slider manufacturing area for zippers, which, along with the appliqués area, provides us with a wide variety of metal finishes. The technology used in the zipper slider enameling area ensures consistency and resistance in all the colors used.

We are constantly looking for novel production techniques, as well as performing research to improve our products. We also regularly increase the capacity of our elastic and tape units with new technologies, quickly making them an important part of our product offer, along with staying up-to-date on the latest fashion trends.

We also have our own thread mill and dye house, which processes tapes and threads made of different fibers. Meanwhile our laboratory is equipped with the infrastructure necessary to reproduce any color in existence, with the confidence offered by Datacolor technology.

#### Products

At Corporación Rey, we think of our products as more than just industrial trimmings. We see them as design elements, indispensable details that add a differential value to the garments and brands that use them.

At our plant, we have facilities for the manufacture of:

- 1. Zippers
- 2. Zipper sliders with pull-tabs
- 3. Flat and jacquard tapes
- 4. Flat and jacquard elastics
- 5. Embroidered labels

Our products meet the standards of the world's most demanding brands, and are recognized for their high quality.

We offer a wide selection of metal zippers with nickel-free brass and aluminum elements, as well as nylon zippers with woven coils, reverse coils, and classic invisible coils, which—along with zippers with plastic elements—complete an offer that covers an enormous variety of applications.

We work with a range of measurements, including numbers 3 to 6, No. 8, and No. 10. Combined with our extensive catalog of pull-

tabs, plus the possibility of personalizing them with different finishes, we feel confident in telling our clients, "You imagine it, we'll make it a reality."

We produce flat and jacquard tapes measuring from 6 to 55 mm wide, which can be made from polyester, nylon/polyester, and cotton, using different types of weaves such as tassel, serge, twill, mixed, and embroidered. We have an extensive variety of special designs manufactured, providing our development area with the refined professionalism necessary to meet our customers' demands with a prompt and flexible response.

We produce flat and jacquard elastics measuring from 6 to 55 mm wide, with a varied range of designs, colors, and rubber or spandex ribbons, widely used in the manufacture of boxers and underwear with jacquard designs for internationally renowned brands such as Calvin Klein, Armani Exchange, Banana Republic, American Eagle, and others.

In embroidered labels, we meet the needs of clothing designers and manufacturers, reproducing their designs in weaves such as satin, damask, taffeta, and even blends of these weaves. We manufacture embroidered labels cut using heat, ultrasonic cutting, and merrowing. We use all types of starches, and our cutting and folding machines are able to meet all requirements.

#### Certifications

Our continuous commitment to quality has earned us the following international certifications:

#### ISO 9001

A recognition of commitment to offering our clients the highest possible quality. We were one of the first companies to obtain this certification in Peru.

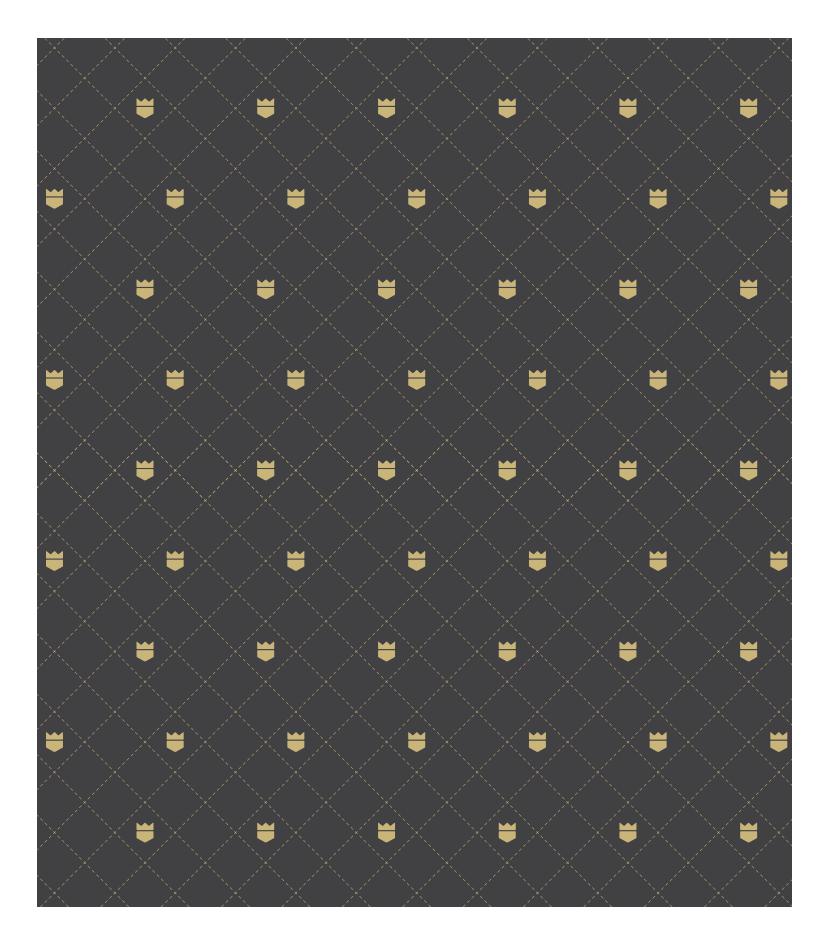
#### Oeko Tex Standard 100

Ensures that our products are free of toxic substances, such as carcinogens, toxins, or allergens.

#### Basc

Guarantees that all of our foreign trade activities are aligned with international principles of legality.





# 2. Zippers

General Description
Classificationv
Metal Zippers
Woven Nylon Coil Zippers
Reverse Nylon Coil Zippers
Invisible Nylon Zippers
Plastic Zippers



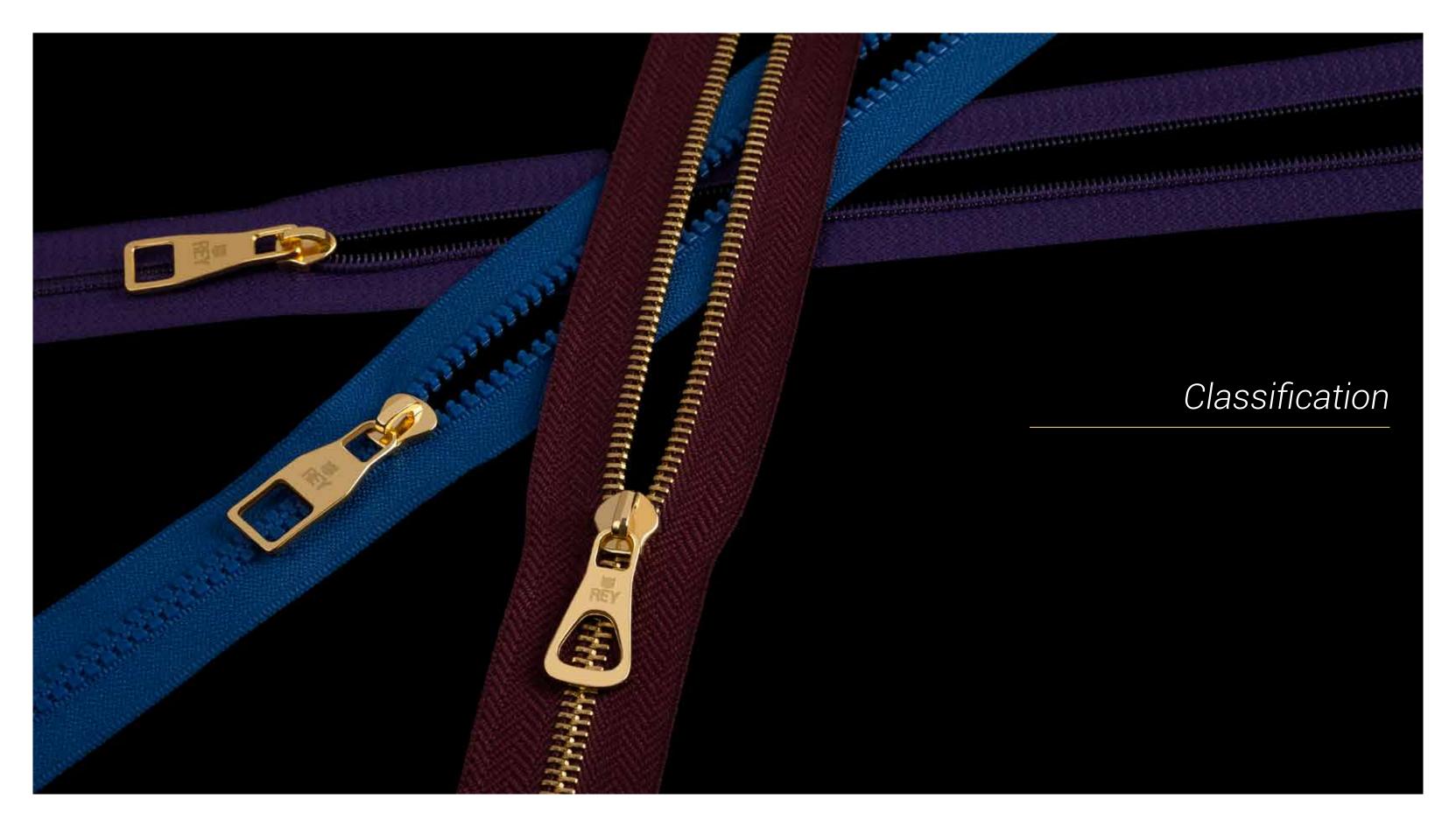
# **General Description**

At Corporación Rey, we use cutting-edge technology to produce high-quality zippers for all different uses. We manufacture metal zippers, woven nylon coil zippers, reverse nylon coil zippers, invisible zippers, and molded plastic zippers, all in compliance with the highest standards in the international market. Our zippers are designed to withstand extreme washing and to guarantee our clients the quality they require.

We currently offer over 50,000 varieties of zippers, based on the different possible combinations of materials, finishes, gauges, pullers, colors, etc., thus meeting the highly diverse demands of our customers in the garment manufacturing sector.

We are also aware of the important role our products play in the fashion world. That's why we always pay close attention to the latest trends, and happily work together with our clients to develop innovative and personalized new products that add value and help their garments stand out.





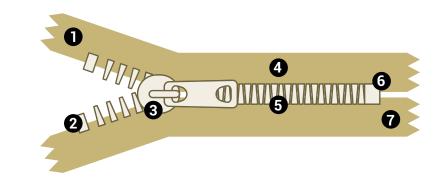
30/ Classification \_

# 1. Zipper Types by Material



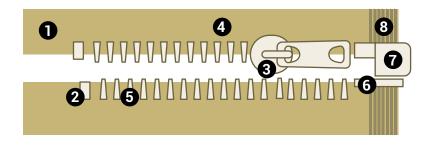
# 2. Zipper Parts

# Closed-End Zipper



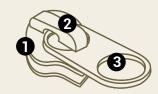
- 1. Top Tape Extension
- 2. Top Stop
- 3. Lock / Cursor / Slider
- 4. Tape
- 5. Teeth
- 6. Bottom Stop 7. Bottom Tape Extension

# Seforting Zipper



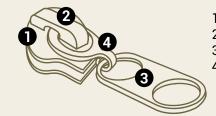
- 1. Top Tape Extension
- 2. Top Stop
- 3. Lock / Cursor / Slider
- 4. Tape
- 5. Teeth
- 6. Pin
- 7. Box 8. Reinforcement Film

## Slider without Chain



- 1. Body 2. Bridge
- 3. Pull-Tab

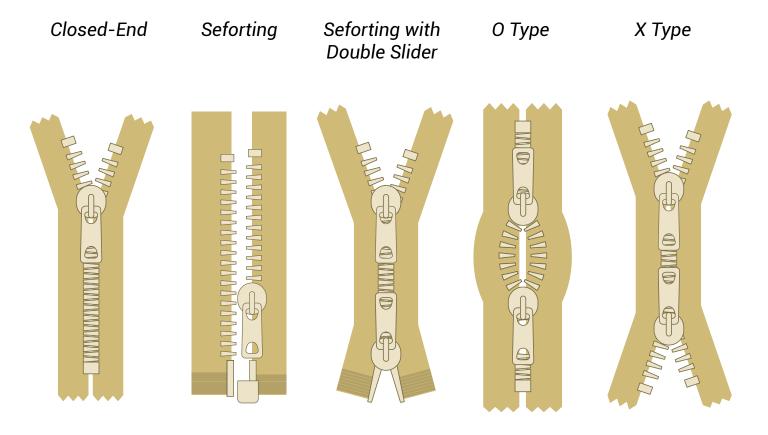
# Slider with Chain



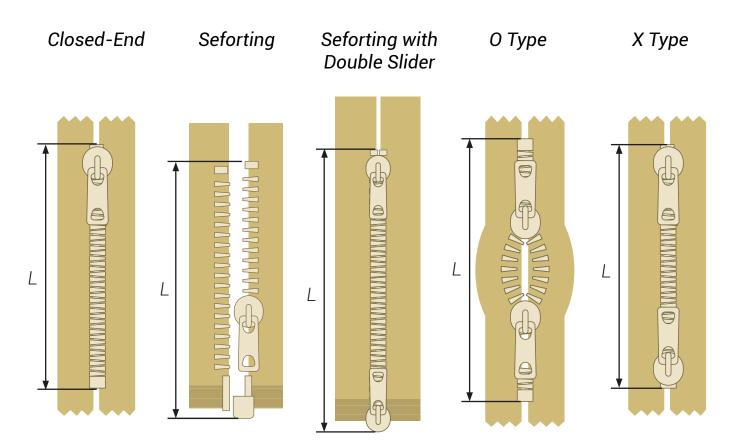
- 1. Body 2. Bridge 3. Pull-Tab
- 4. Chain

32/ Classification \_\_\_\_\_\_\_Classification /33

# 3. Types of Function



# 4. How to Measure a Zipper



Tolerances in Measuring Zipper Length.

LENGTH	TOLERANCE
L <= 15cm	+/- 3mm
15cm < L <= 30cm	+/- 4mm
30cm < L <= 120cm	+/- 5mm
120cm < L	+/- 1%

# **5. Slider Types**



#### Automatic

Automatically locks when no force is placed on the pull-tab.



#### Pin Lock

Pins on the pull-tab work on the elements and lock.



#### Reverse

Lock used in semi-invisible and invisible reverse nylon zippers.



#### Semi-Automatic

When the pull-tab is lowered, it locks. When the pull-tab is raised, it unlocks.



#### Flat Lock

The front part of the slide is flat and thin, with an automatic spring system.



#### Reversible

The pull-tab moves along a rail. The zipper opens and closes on both sides.



#### Non Lock

The pull-tab does not lock at any position on the body.



# Wing Lock

The lock is in the shoulders of the slider body when the zipper is pulled forcefully downward.



#### NL Matress

NL Body does not use puller.



#### \_Classification /37

# 6. Slider Finishes

# Nickel Free









Bright Gold (NF)

Burnished Copper (NF)

# With Nickel









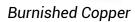
Bright Copper

Gold

Black Oxide

Antique Nickel







Glossy



**Enameled Nickel** 



Antique Gold



Dark Antique Copper



Glossy Black



Pearly Nickel



**Bright Galvanized** 

# 7. Chain Types



Hook Chair



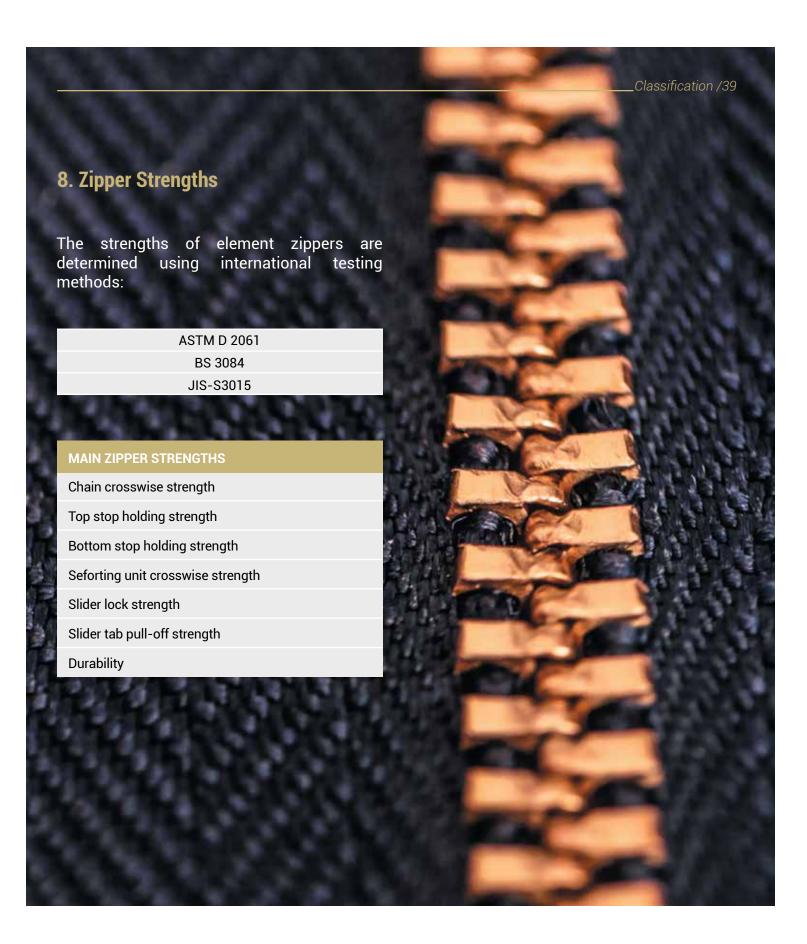
Flat Chain



Link



001

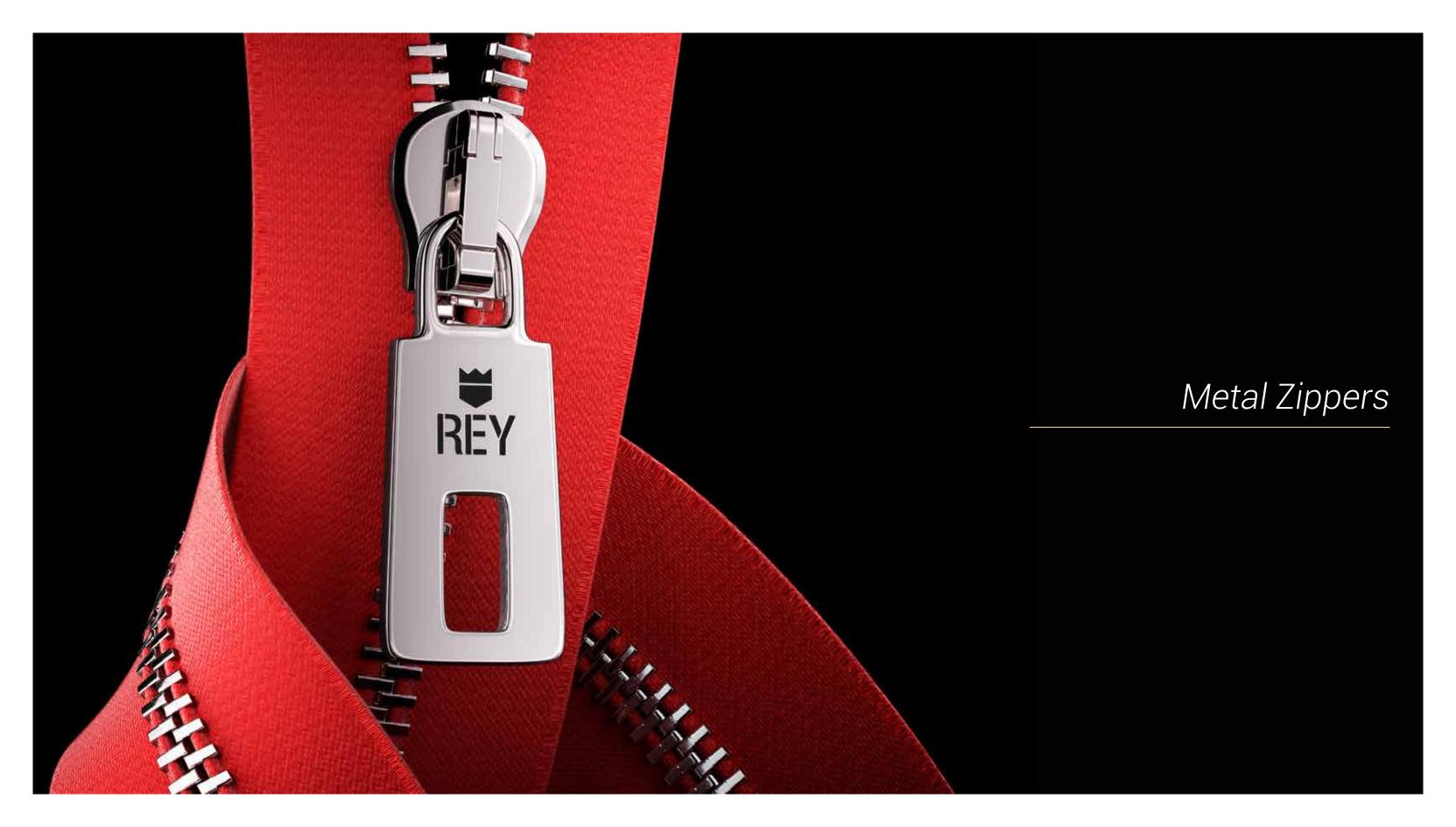


# 9. Terminology

Terms	Meaning	Other Names
Slider or Cursor	Slider whose function is to open or close the zipper.	Slider
Non-Lock Slider	Slider with no lock. Does not lock zipper.	Non-Lock
Pin Lock Slider	Slider that locks the zipper using a pin.	Pin-Lock
Automatic Slider	Slider with locking spring.	
Reversible Slider	Slider with a bridge between both sides of the lock, allowing the pull-tab to move from one side to the other.	
Elements	The tape and the teeth, together.	Chain

Terms	Meaning	Other Names
Metal Elements	With brass, aluminum, nickel, nickel-free, or stainless steel teeth.	
Plastic Elements	With plastic teeth.	Delrin, Molded
Spiral Elements	With monofilament teeth.	Nylon, Polyester, Coil
Tooth	May be made of metal, plastic (resin), or coil (monofilament).	
Pull-Tab	The part used to pull on the slider.	Puller, Pull-Tab
Double Slider	Element zippers with two sliders.	Two way





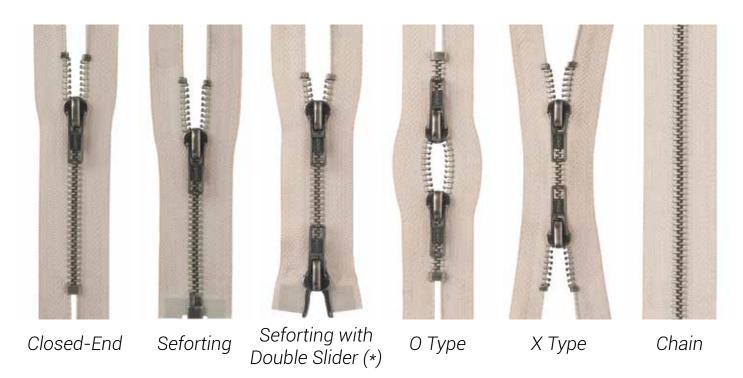
# **General Description**

Our metal zippers are highly prized in the market for their high resistance and reliability, especially in those applications where zippers are placed under high stress, giving the brands who use our zippers the confidence they need that their products will not suffer due to the use of poor-quality parts that may affect their reputation with customers.

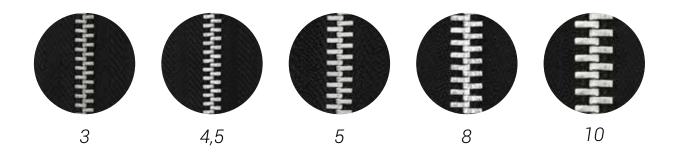
Zippers manufactured with double-stitched polyester or cotton tape offer greater strength. Although they are recommended for lightweight garments and light-duty processes, these zippers feature excellent finishes, standing out for the strength of their alloys and the precision of their gauges, compared to other, similar zippers. They are widely used in cotton garments, footwear, and leather goods.



# **Types of Function for Metal Zippers**



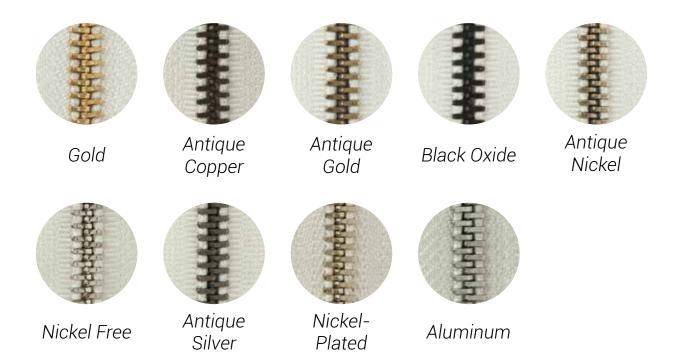
# **Element Width for Metal Zippers**



(\*): Types of function only available for element width for metal zippers Nro.5

46/ Metal Zippers \_ Metal Zippers /47

### **Element Finishes for Metal Zippers**



# **Types of Bottom Stop for Metal Zippers**



## **Industrial Washing Recommendations**



The excessive use of chemical products

such as caustic soda, hydrogen peroxide, sodium hypochlorite, enzymes, acetic acid, etc., may damage the weave of the elements, of the garments themselves, or alter the finish of the metal parts of the zippers, causing oxidation.



For the enzymatic washing of garments with burnished elements in which the enzymes are activated with acetic

acid, it is recommended to use a metal protectant to avoid the deterioration of the burnishing.



For enzymatic washing in which the enzymes are activated with salt, deposits of powder (salts) may be left on the elements that make it difficult to slide them after drying. It is recommended that a final rinse be performed with acetic acid (0.5%-1%) to eliminate and remove these powder deposits.



For degumming with caustic soda or enzymes in garments that will then be dyed with reactive, direct, and sulfur colorants, it is recommended to use a metal protectant. When choosing the protectant, make sure it does not sequester the metals of the dye, in order to avoid staining the weaves.



When bleaching garments with sodium hypochlorite, make sure to work with a pH of 10 to 11 to avoid the degradation of the cotton fibers in the garments and the elements. It is additionally recommended to perform an antichlorine treatment following bleaching.



, For the simultaneous scouring and bleaching of garments using caustic soda and hydrogen peroxide, it is recommended to use the metal protectant before the scouring with soda, and to use a peroxide stabilizer to moderate exothermal reactions that may burn the fabric of the garments and elements.



The doses in each case depend on the type of fabric (Pima cotton, carded, grammage, etc.) and the reagents to be used. It is recommended to inquire with the respective suppliers regarding the best use thereof.

**Note:** With regard to metal protectant vendors, the Globoderusto product sold by Globalcorp Peru S.A.C. (ventas@ globalcorp.com.pe) has been tested on multiple occasions with positive results. However, the person responsible for the washing area can seek out substitutes with their respective suppliers.

#### Metal No 3

# Examples



# Recommended Uses

Pockets Clothing Adornments Dresses Change Purses
Pouches
Footwear Adornments

Leather Goods Lightweight Coats (Women and Children) Dress Pants Skirts

# Compatible Sliders

# Standard





Rectangular





Decorative

















50/ Metal Zippers \_\_

#### \_Metal Zippers /51

# Metal No 4.5

# Examples



# Recommended Uses

Pants Skirts (Jean, Corduroy, and Drill)

# Compatible Sliders

# Standard



#### Metal No 5

# Examples



# Recommended Uses

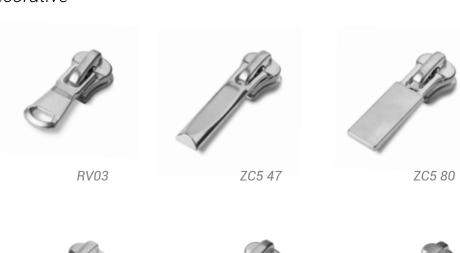
Coats Vests Overcoats Purses Luggage Boots, Ankle Boots Shoes Boiler suits Overalls Tracksuits Coat Pockets Vests Skirts

# Compatible Sliders

# Standard



# Decorative









ZC5 48

DA 1967 ZC5

54/ Metal Zippers \_\_

#### \_ Metal Zippers /55

# Metal Nº 8

# Examples









# Recommended Uses

Coats Overcoats Luggage Boiler suits

# Compatible Sliders

# Standard



Rectangular



Gap





Polino

Estribo

#### \_ Metal Zippers /57

# Metal Nº 10

# Examples



# Recommended Uses

Coats L
Overcoats E
Tents II

Luggage Boiler suits Industrial Garments

# Compatible Sliders

# Standard



Unix

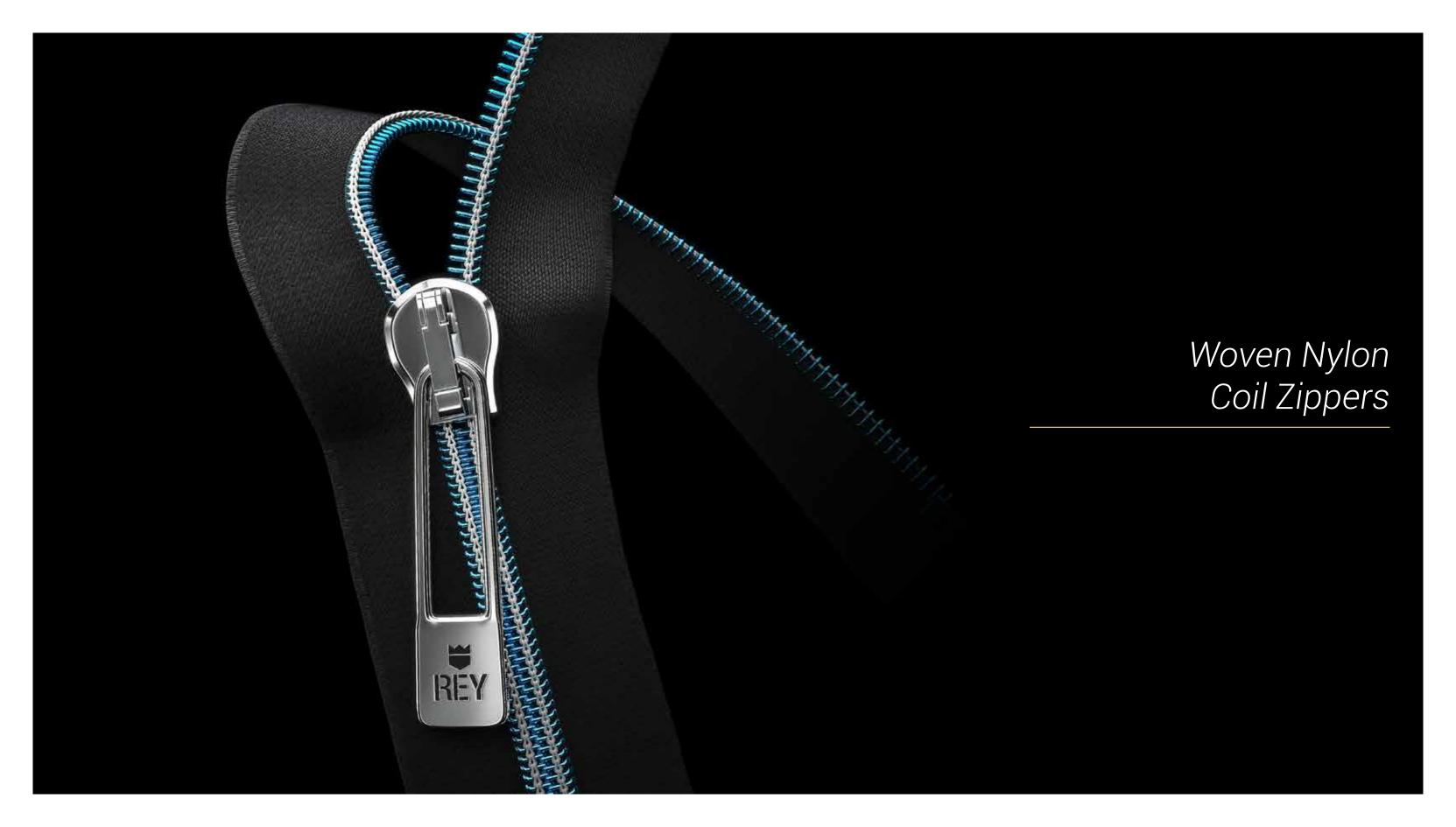
# Decorative





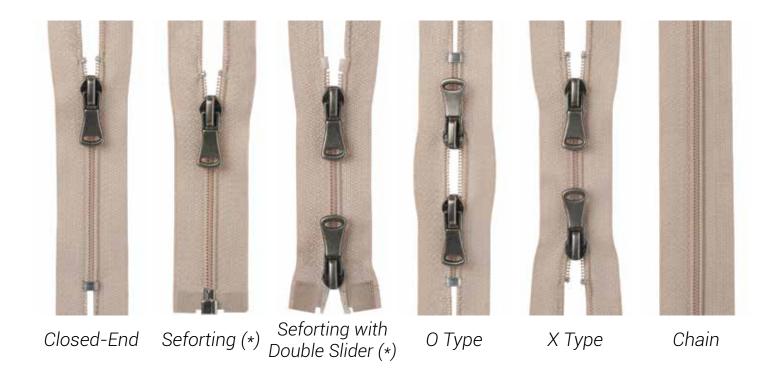




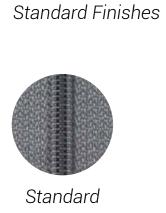


62/ Woven Nylon Coil Zippers \_\_\_\_\_\_ Woven Nylon Coil Zippers /63

# **Types of Function for Woven Nylon Coil Zippers**

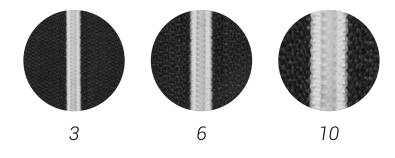


# **Element Finishes for Woven Nylon Coil Zippers**



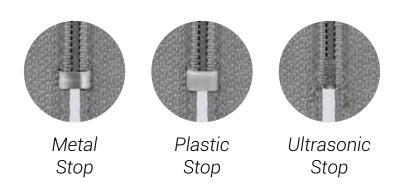


# **Element Width for Woven Nylon Coil Zippers**



(\*): Types of function only available for Element Width No.6

# **Types of Bottom Stop for Woven Nylon Coil Zippers**



# **Woven Nylon Coil No. 3**

# Examples



# Recommended Uses

Children's Clothing Change Purses Leather Goods Dresses Skirts Pants Luggage Pockets Cases Pocket Adornments Boots Shoes

# Compatible Sliders

# Standard



# Decorative



# **Woven Nylon Coil No. 6**

# Examples



# Recommended Uses

Boots, Ankle Boots Coats, Overcoats Vests, Tracksuits Luggage Pockets Tents

Purses Cases Belts Change Purses Athletic Garments

# Compatible Sliders

# Standard



# Decorative



# **Woven Nylon Coil No. 10**

# Examples



# Recommended Uses

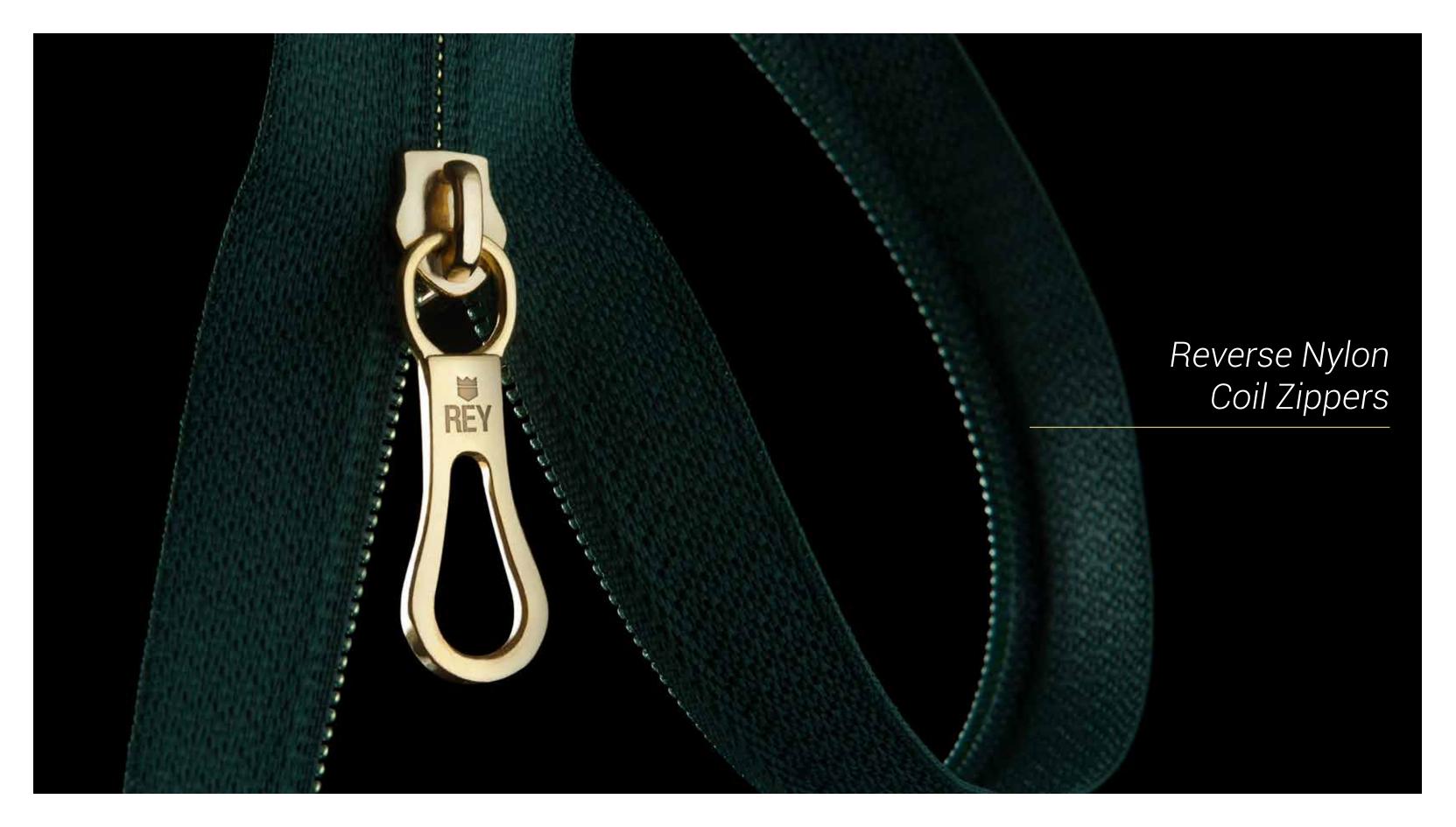
Cases Luggage Backpacks

Purses Tents

# Compatible Sliders

# Standard





72/ Reverse Nylon Coil Zippers \_\_\_\_\_\_\_ Reverse Nylon Coil Zippers /73

### **General Description**

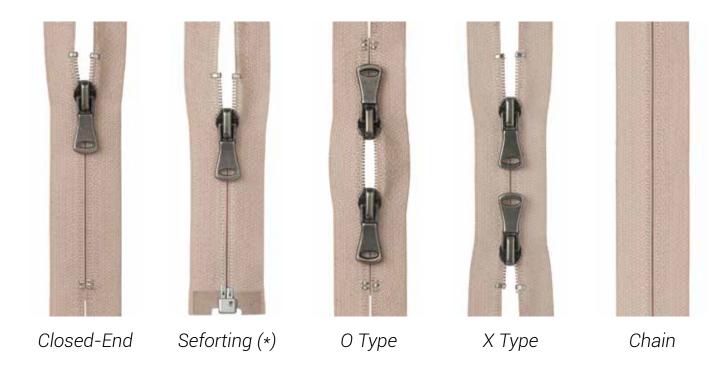
Reverse nylon coil zippers are highly versatile zippers due to their characteristic light weight and high strength and efficiency. They are made with 100% polyester tape and coil. Their main difference from woven nylon coil zippers lies in the fact that the nylon elements are arranged in reverse, hiding the teeth inside the garment and making for a smooth and refined final appearance. To achieve this, the slider body must be designed specifically for this reverse arrangement of the elements.

This type of zipper is ideal for applications that require a smooth, detail-oriented finish, reducing possible friction with the zipper in the use of the garment, as in the case of shirtfronts and pockets in athletic clothing. Because it is a very lightweight zipper, it follows which follows the natural drape of fabrics once the garment is completed.

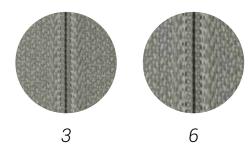
Using different types of processes, this zipper can be made flame retardant, waterproof, and water-repellant, among other properties.



## **Types of Function for Reverse Nylon Coil Zippers**



## **Element Width for Reverse Nylon Coil Zippers**

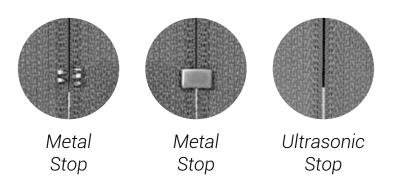


(\*): Types of function only available for Element Width No. 6

## **Element Finishes for Reverse Nylon Coil Zippers**



## **Types of Bottom Stop for Reverse Nylon Coil Zippers**



# Reverse Nylon Coil No. 3

### Examples



## Recommended Uses

Shirtfronts Pockets

### Compatible Sliders

### Standard



### Decorative



# **Reverse Nylon Coil No. 6**

### Examples



### Recommended Uses

Shirtfronts Pockets Cases

Coats Overcoats

### Compatible Sliders

#### Standard



Aguja

### Decorative





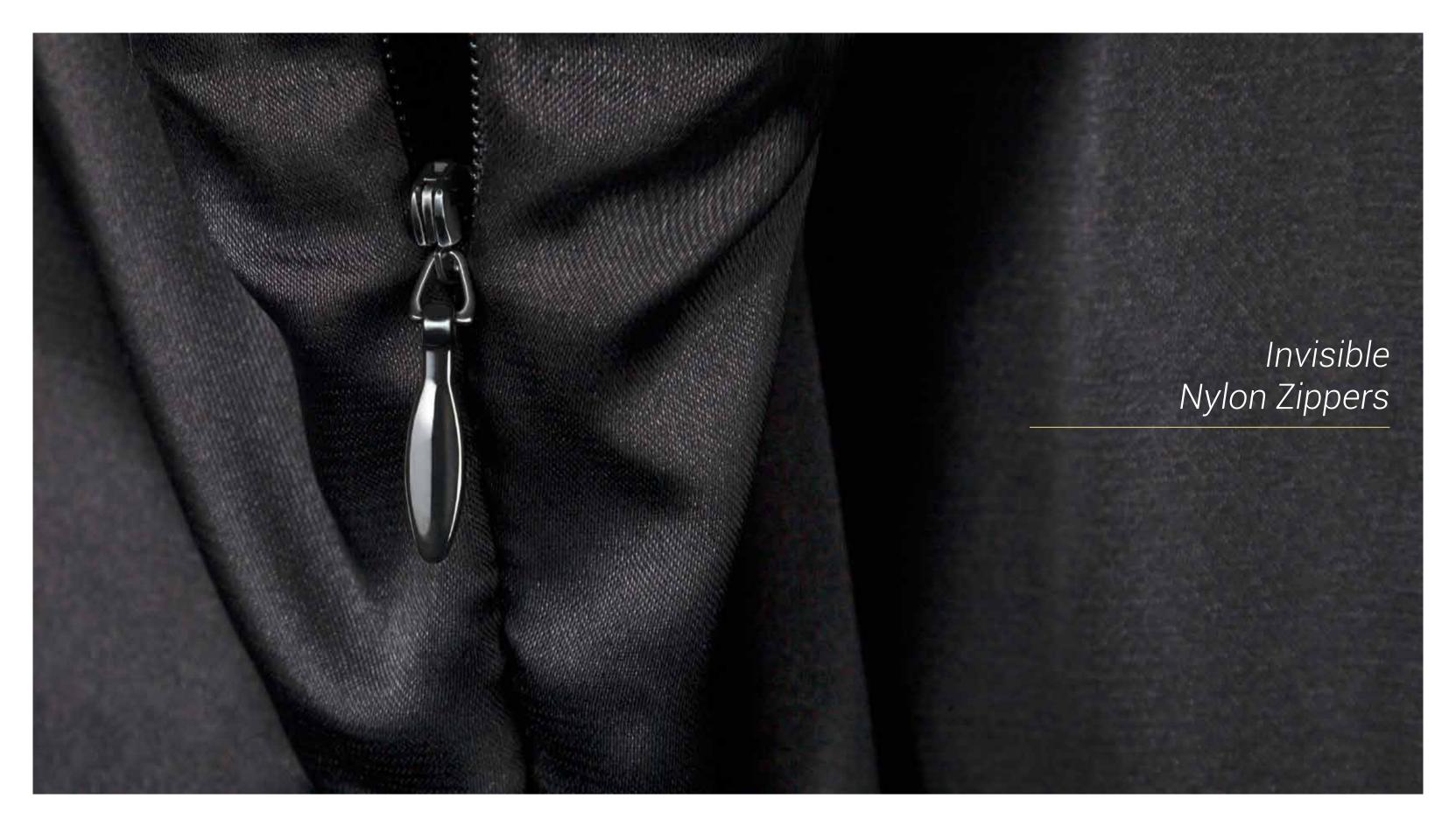


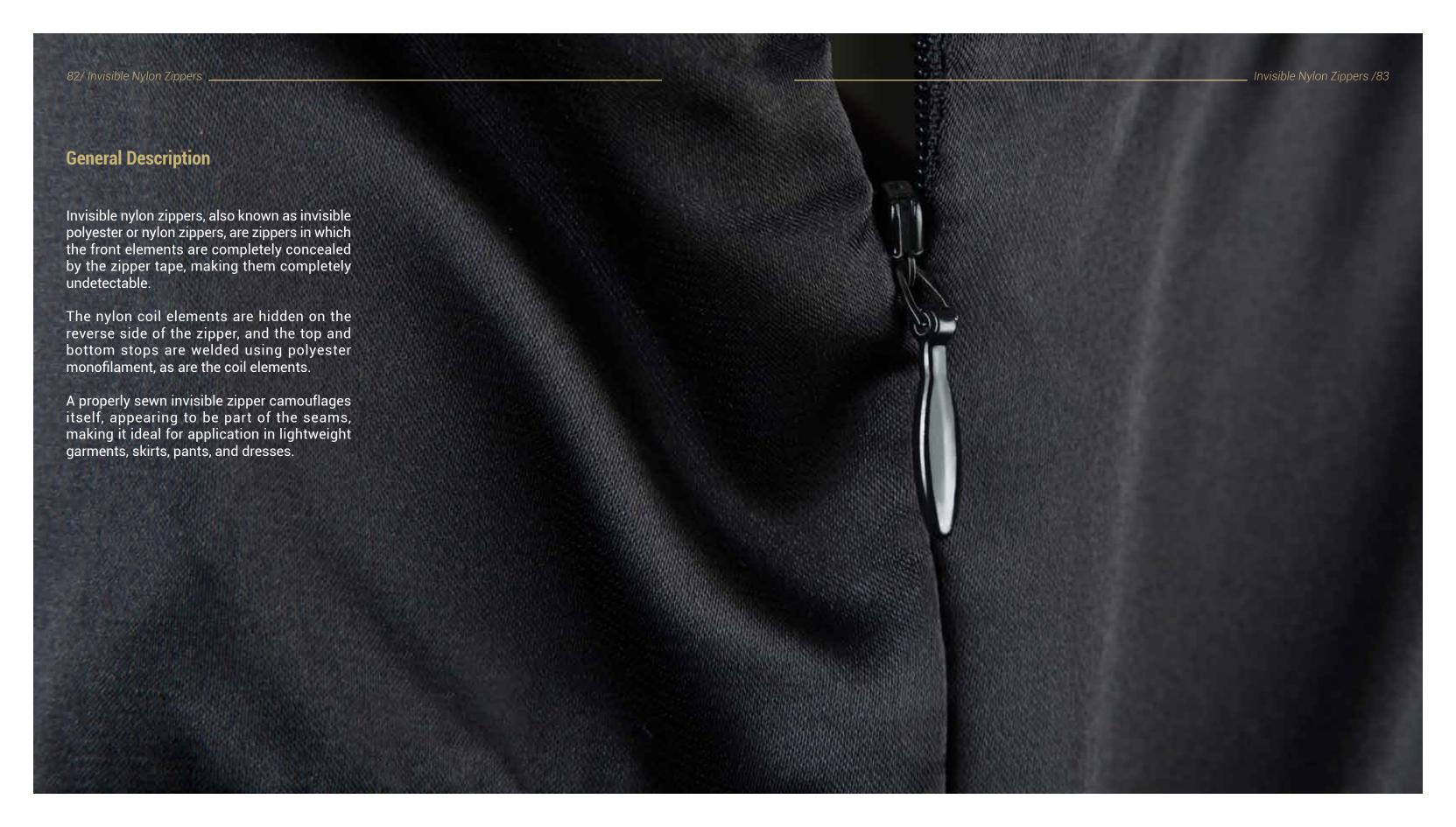












# **Types of Function for Invisible Nylon Zippers**



# **Types of Function for Invisible Nylon Zippers**



# **Element Finishes for Invisible Nylon Zippers**



# **Types of Bottom Stop for Invisible Nylon Zippers**



86/ Invisible Nylon Zippers \_\_\_\_\_

#### \_\_\_\_\_ Invisible Nylon Zippers /87

# **Invisible Nylon No. 3**

## Examples



## Recommended Uses

Dresses Skirts Cases

High-Quality Garments

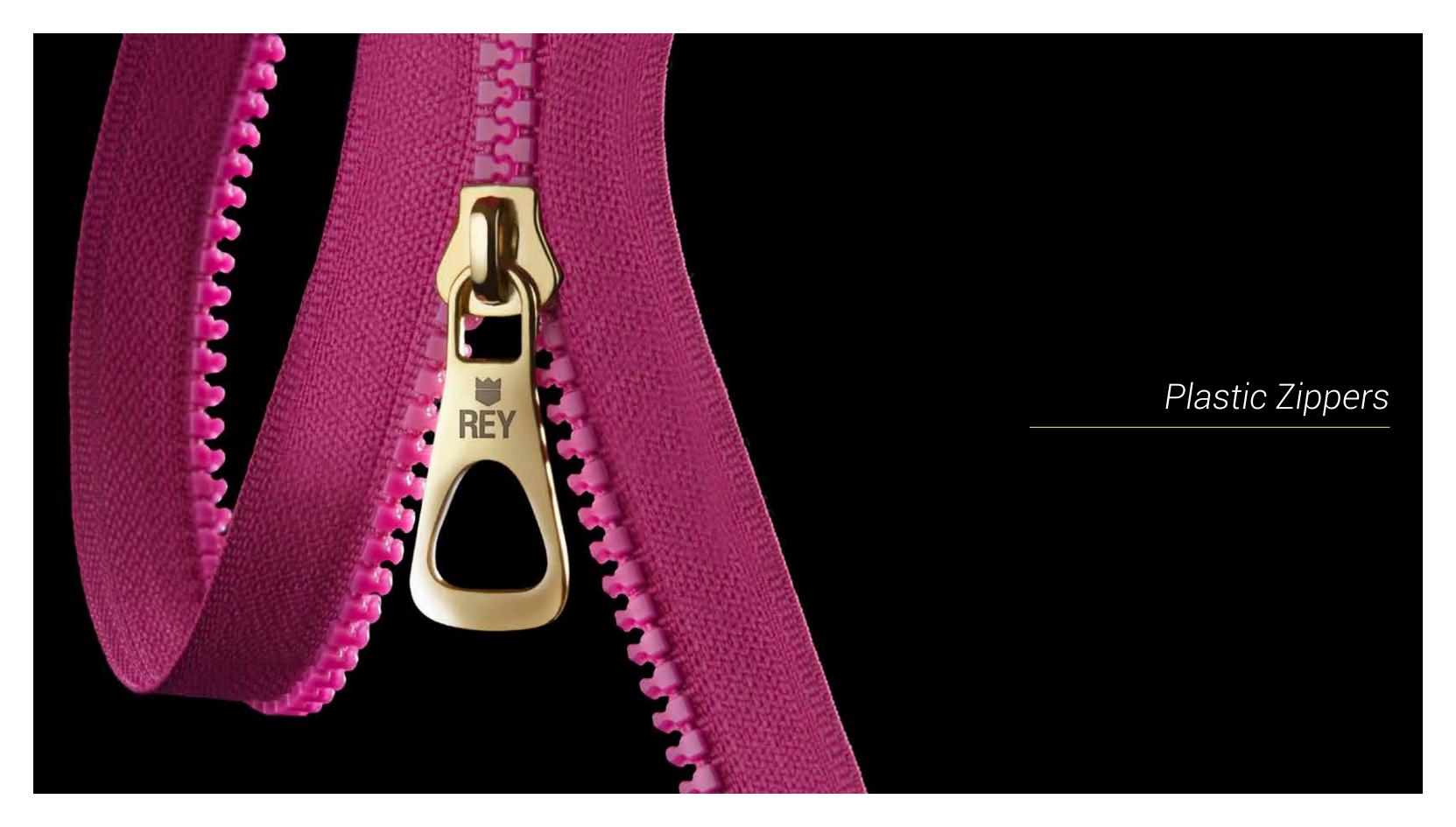
## Compatible Sliders

## Standard



# Example Colors





90/ Plastic Zippers \_\_\_\_\_\_\_ Plastic Zippers /91

### **General Description**

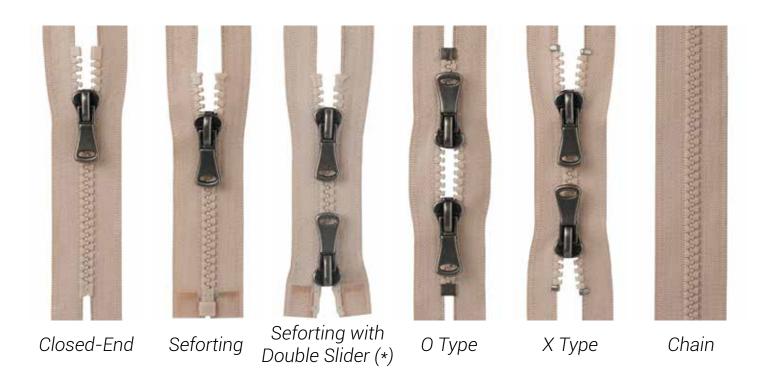
Plastic zippers are those whose elements consist of molded plastic teeth. At Rey, we use the latest technology available in the market to manufacture these zippers. Plastic zippers are lighter than metal and nylon zippers, making them ideal for use in lightweight garments. What's more, the possible finishes and color combinations are extremely wide, including fluorescent colors and transparent zippers, with a multitude of shades, making these zippers widely used for the manufacture of athletic and children's clothing. Thanks to their high strength and low cost, however, they are also used in other applications, such as luggage, coats, work clothing, and more.

Due to the ease with which these zippers' elements can be manufactured in different colors, this product is a great option for design applications. Using different types of processes, this zipper can be made flame retardant, waterproof, and water-repellant, among other properties. Not recommended for washing processes.

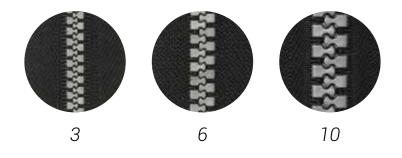


92/ Plastic Zippers \_\_\_\_\_\_\_ Plastic Zippers /93

## **Types of Function for Plastic Zippers**



# **Element Width for Plastic Zippers**



(\*): Types of function only available for Element Width No. 6

## **Element Finishes for Plastic Zippers**



## **Types of Bottom Stop for Plastic Zippers**



94/ Plastic Zippers \_\_\_\_\_\_\_Plastic Zippers /95

# **Plastic Zippers No. 3**

## Examples



### Recommended Uses

Children's Clothing Cases Lightweight Coats Athletic Garments Change Purses Pouches **Garment Adornments** 

### Compatible Sliders

## Standard



Gap

#### Decorative



# **Plastic Zippers No. 6**

### Examples



### Recommended Uses

Coats Pouches Luggage Boiler suits Athletic Garments Cases

Bags

## Compatible Sliders

## Standard







Decorative









RV03

ZC5 47

ZC5 11

Lágrima









Army

Europea

RV02

98/ Plastic Zippers \_\_\_\_\_\_\_Plastic Zippers /99

## **Plastic Zippers No. 10**

### Examples



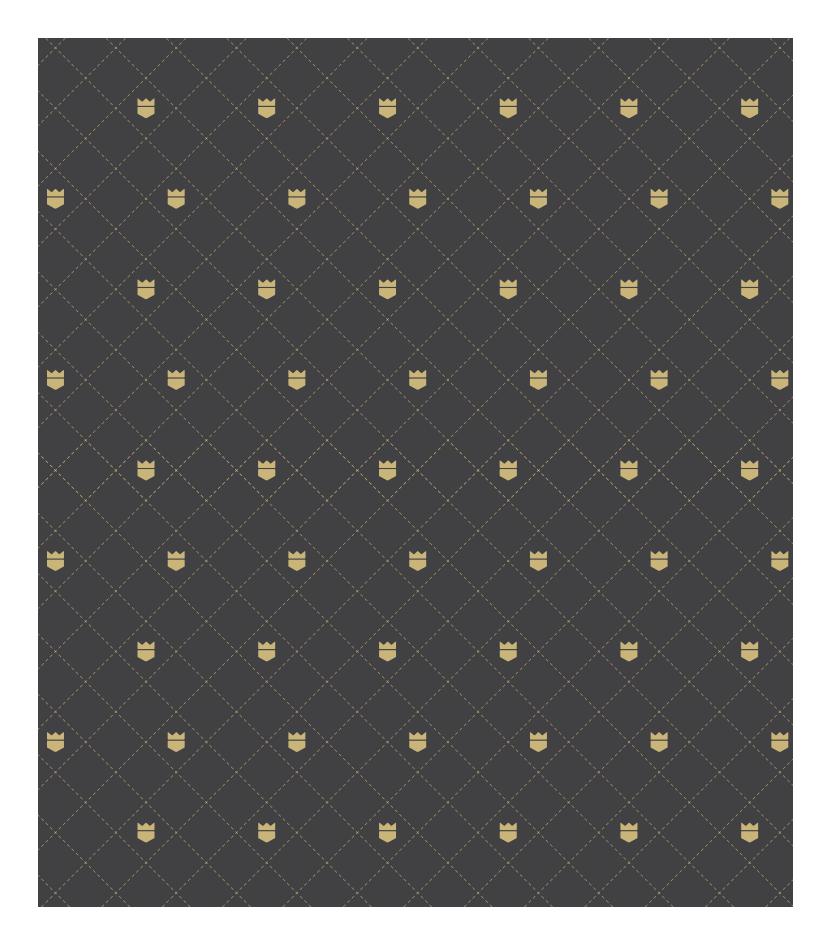
### Recommended Uses

Luggage Industrial clothing Cases Boiler suits

### Compatible Sliders

### Standard

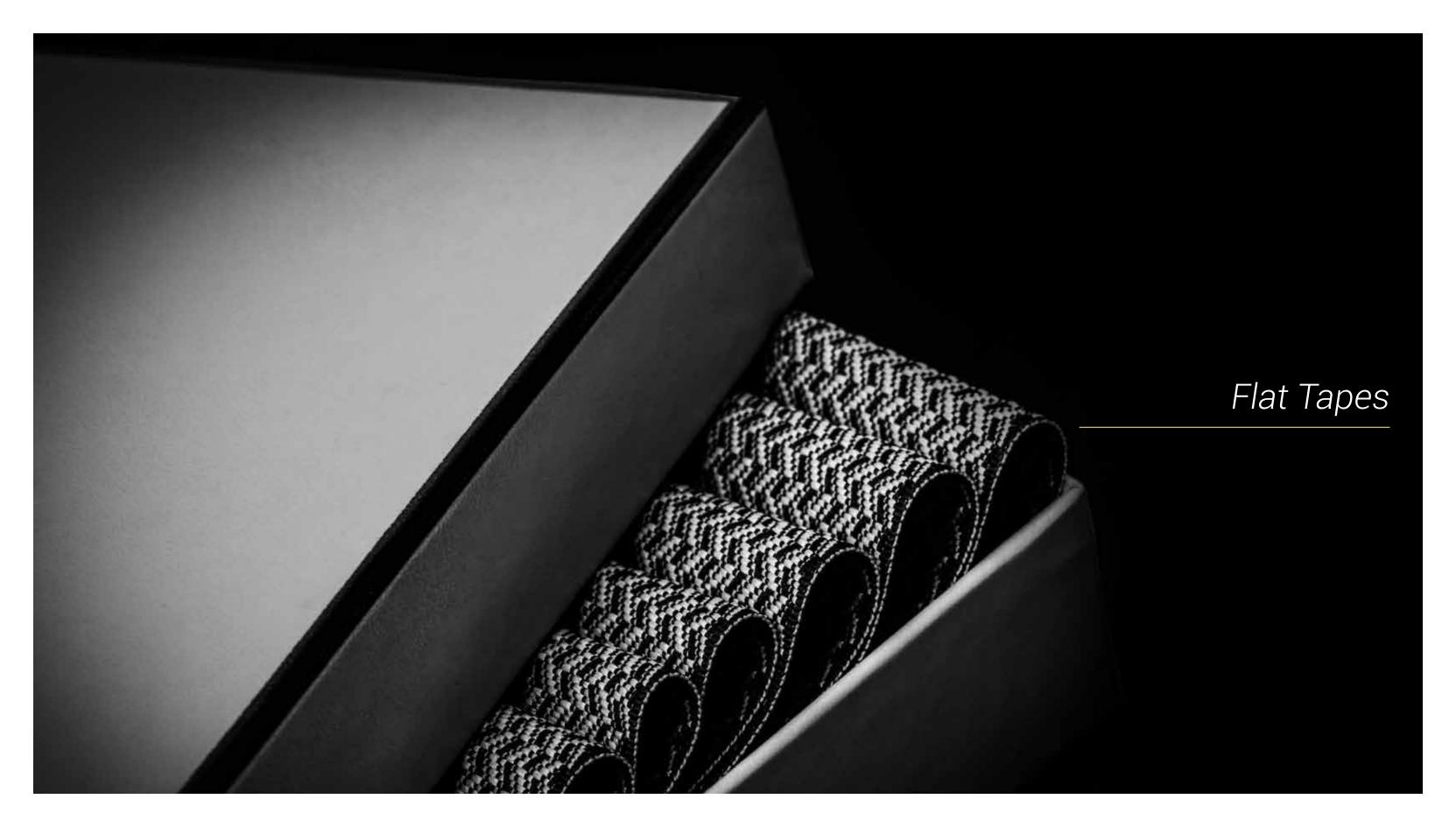




# 3. Tapes

General Description Flat Tapes Jacquard Tapes

We are constantly improving our production systems, upgrading our machinery, implementing cutting-edge technology, training our personnel, and using first-class raw materials in order to offer the highest-quality products to the garment manufacturing world.



106/ Flat Tapes \_\_\_

#### \_\_ Flat Tapes /107

### Flat Tapes

#### Measurements

From 6mm to 55mm wide

#### Weave Types



#### Qualities

Polyester Nylon/Polyester Cotton

#### Recommended Uses

Dress Garments Handicrafts Mattress Making Luggage Advertising Packaging

# **Polyester Flat Tapes**

#### Description

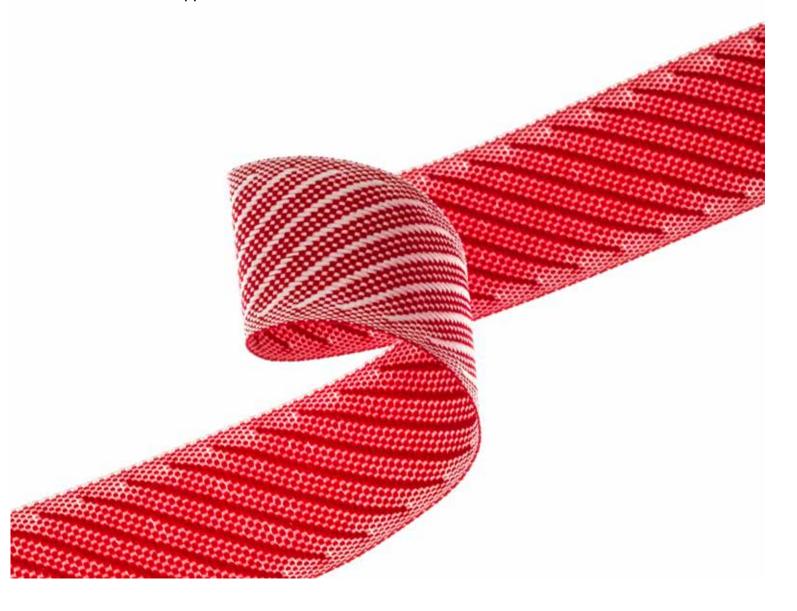
Highly resistant, durable, and economical tapes.



# **Nylon/Polyester Flat Tapes**

#### Description

This blend of fibers brings out the colors, providing a contrast between matte and shiny shades, with an excellent appearance.

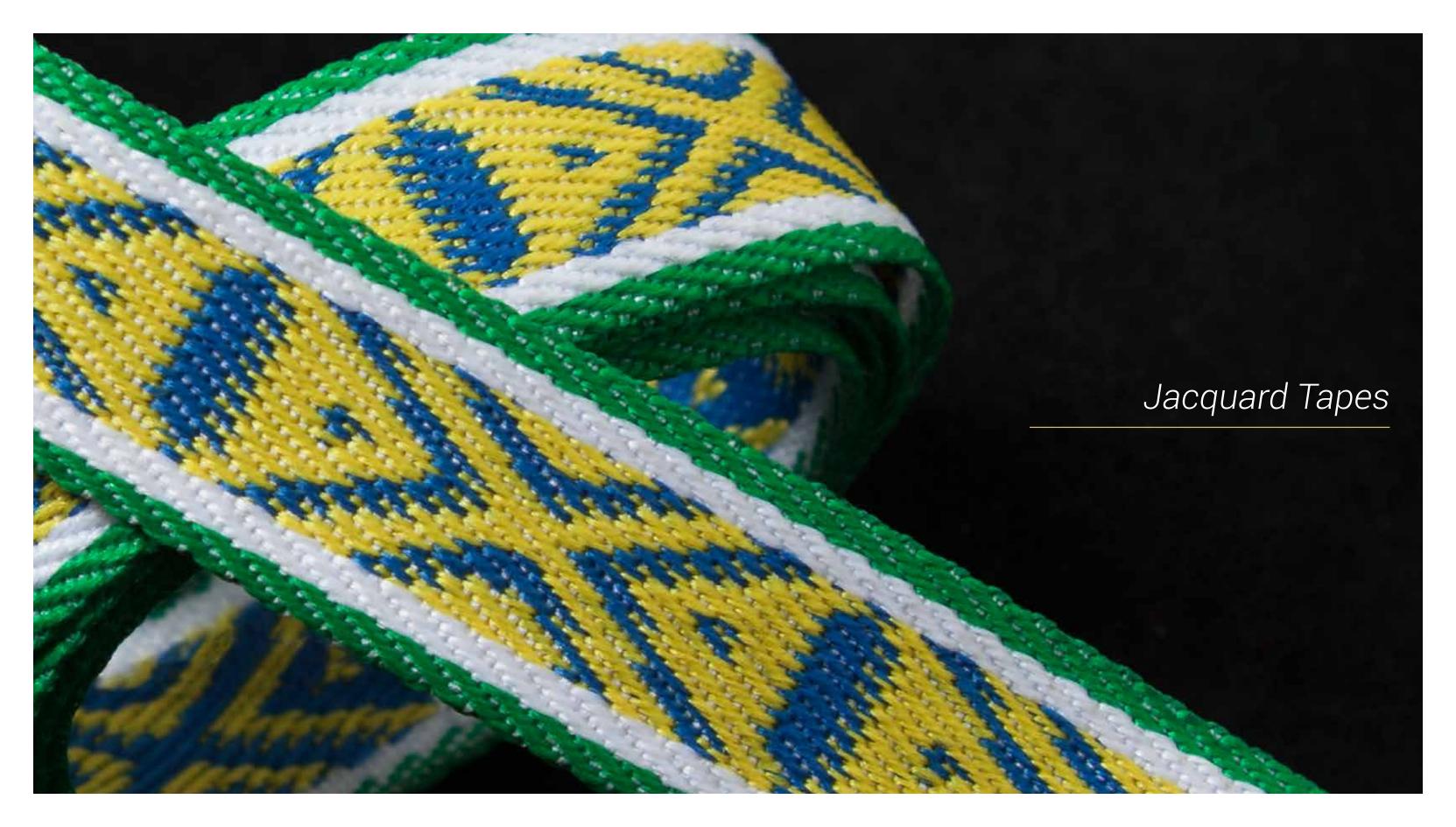


# **Cotton Flat Tapes**

#### Description

High-quality tapes that are soft to the touch, adding a natural feel to your garments. In raw state, they are ideal for dye to match.





112/ Jacquard Tapes \_\_

# **Jacquard Tapes**

#### Measurements

From 6mm to 55mm wide

#### Qualities

Polyester Nylon/Polyester Cotton

## Recommended Uses

Dress Garments Handicrafts Mattress Making Luggage Advertising Packaging \_ Jacquard Tapes /113

# **Polyester Jacquard Tapes**

## Description

Highly resistant, durable, and economical tapes.



### **Nylon/Polyester Jacquard Tapes**

#### Description

This blend of fibers brings out the colors, providing a contrast between matte and shiny shades, with an excellent appearance.

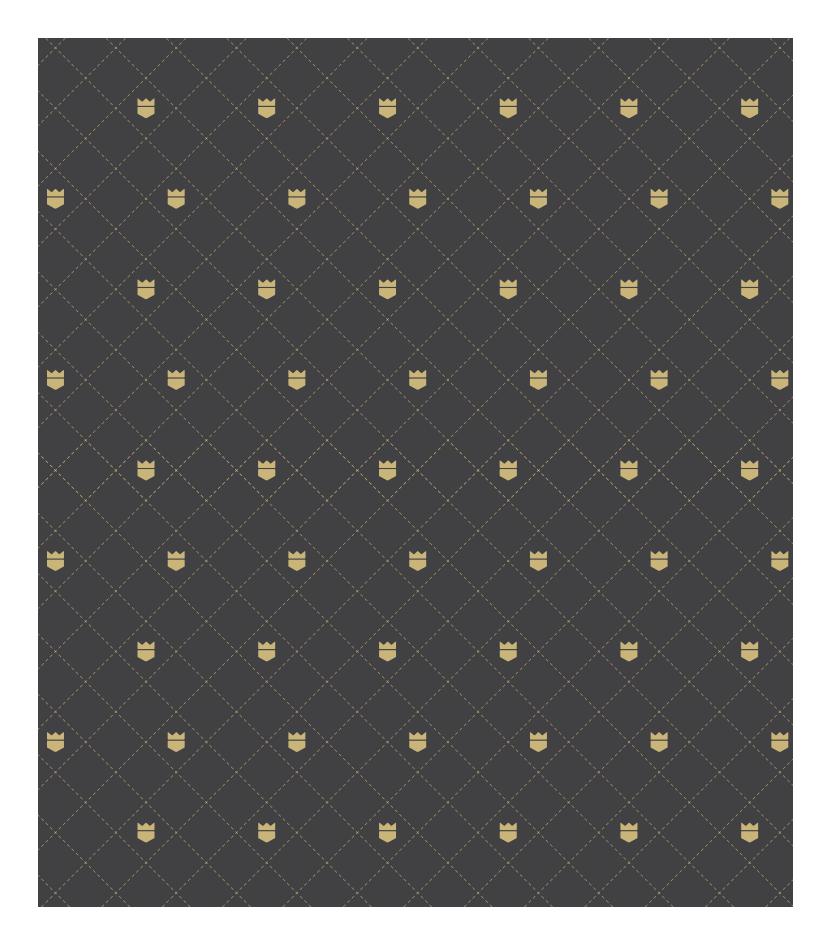


# **Cotton Jacquard Tapes**

#### Description

High-quality tapes that are soft to the touch, adding a natural feel to your brand. We offer tapes with color polyester logo and raw backgrounds, ideal for dye to match.





# 4. Elastics

General Description Flat Elastics Jacquard Elastics

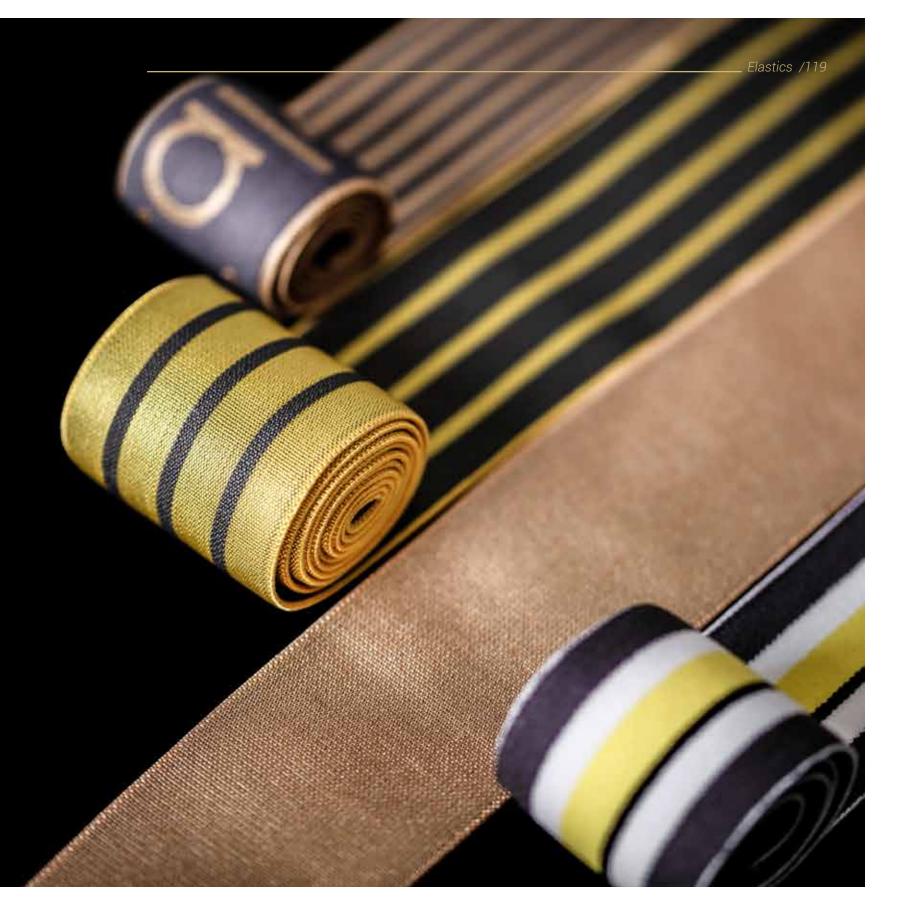
#### **General Description**

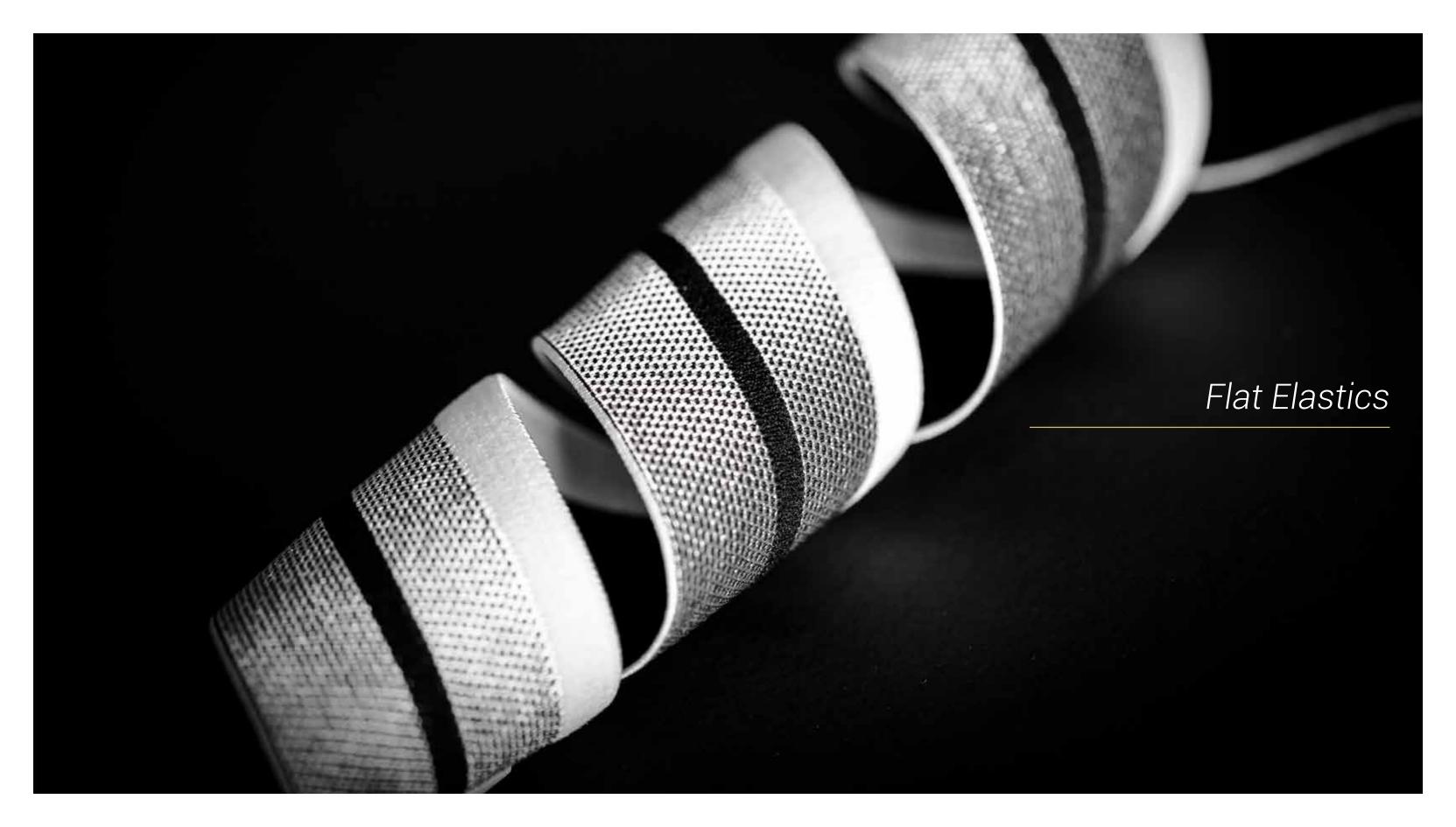
Elastic tapes make garments secure, functional, comfortable, and durable, with an excellent presentation for consumers. That is why at Corporación Rey, we use all our vast experience to meet the needs and requirements of our clients, developing elastics with a wide variety of designs, colors, weave types, elongation, and measurements.

Our elastics are made from materials of the highest quality to guarantee their functionality and resistance, adding value to our clients' products. In order to achieve different textures and effects, we combine different fibers such as cotton, nylon, polyester, and microfiber, obtaining personalized products that offer garments unique and exclusive characteristics for their intended use.

Elastics are primarily used in the manufacture of underwear, lingerie, athletic clothing, footwear, leather goods, etc. For each one of these sectors, we offer a wide variety of designs and colors, with technical specifications to match their applications and requirements.

We have a highly skilled design department available to clients to help them capture their ideas. Our team of professionals is committed to ensuring continuous improvement in order to satisfy the demands of the domestic and international markets with unparalleled service.





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#### **Flat Elastics**

### General Description

These elastics can be single-color or multicolor, simple weave, pin tuck, braces, with edges, striped, matte, shiny, fleece, smooth, and more. Elongation according to client requirements.

#### Measurements

From 6mm to 55mm wide

#### Qualities

Polyester Nylon Shiny Nylon Microfiber Cotton

#### Recommended Uses

Lingerie Footwear Underwear Athletic Garments \_ Flat Elastics /123

# **Polyester Flat Elastics**

### Description

Highly resistant, durable, and economical tapes.



# **Nylon Flat Elastics**

## Description

Smooth to the touch, resistance, in matte colors.



# **Shiny Nylon Flat Elastics**

## Description

Brings out the colors, offering a shiny tone and excellent appearance.



### **Microfiber Flat Elastics**

## Description

Extremely soft on the skin, excellent elongation, and elegant appearance.



### **Cotton Flat Elastics**

## Description

Soft elastics that add a natural, restrained touch. Excellent elasticity and fit.





30/ Jacquard Elastics .

#### Jacquard Elastics /13

### **Jacquard Elastics**

#### General Description

Elastics with logo that can be used to personalize your brand and position it in the market. Available in high and low relief, matte, shiny, fleece, soft to the touch, depending on the fiber used. Combinations of up to four colors.

#### Measurements

From 10mm to 60mm wide

#### Qualities

Polyester
Nylon
Microfiber
Cotton
Matte Nylon/Shiny Nylon
Shiny Nylon/Microfiber

#### Recommended Uses

Lingerie Underwear Athletic Garments Headbands Wristbands

### **Polyester Jacquard Elastics**

#### Description

Highly resistant, durable, and economical elastics.



# **Nylon Jacquard Elastics**

### Description

Elastics soft to the touch, resistant, in matte colors.



# **Microfiber Jacquard Elastics**

## Description

Elastics that feel incredibly soft on the skin, with excellent elongation and distinguished designs.



# **Cotton Jacquard Elastics**

### Description

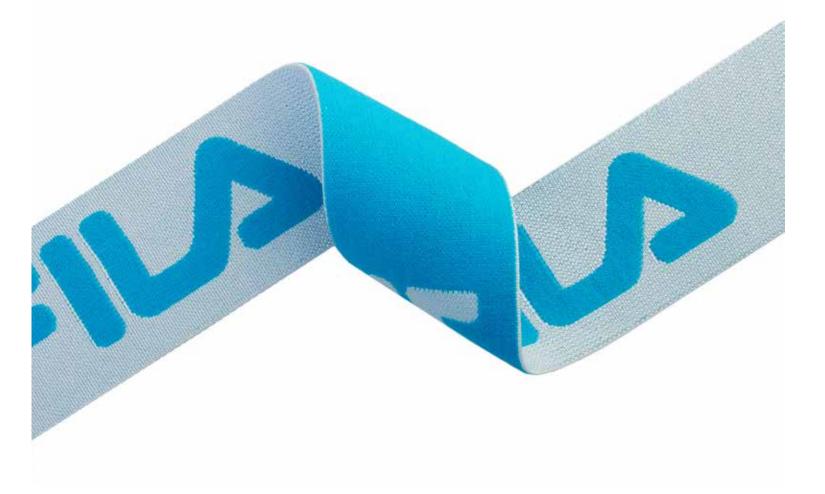
Soft elastics that add a natural, refined touch, with excellent elongation and fit.



# **Matte Nylon/Shiny Nylon Jacquard Elastics**

### Description

Blend of matte and shiny thread gives a contrast effect for monochromatic elastic.

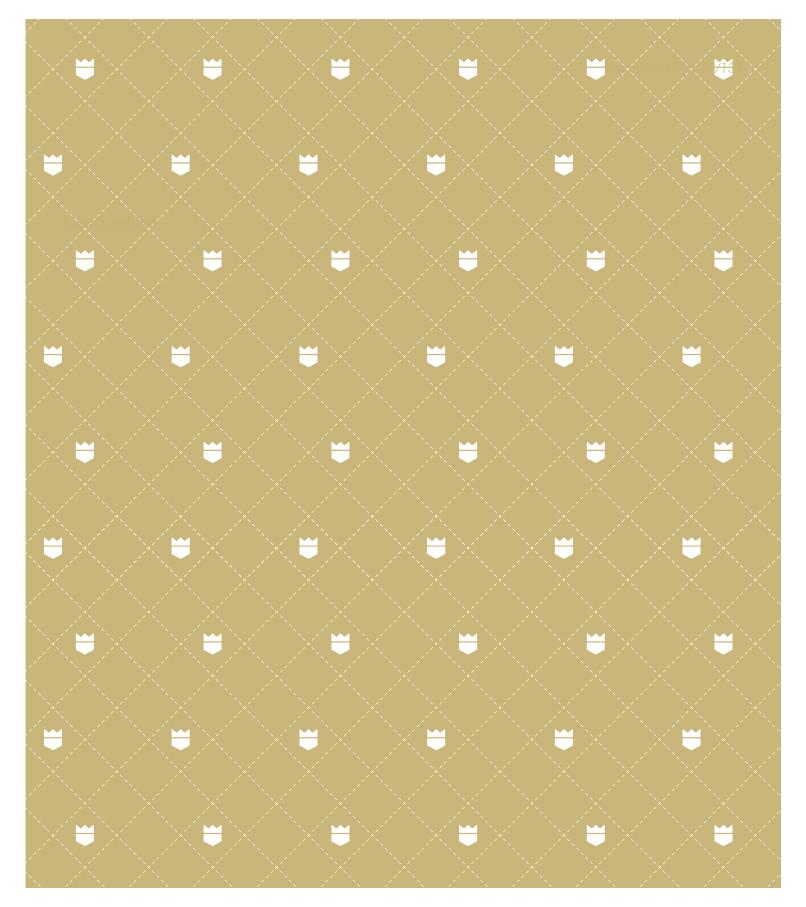


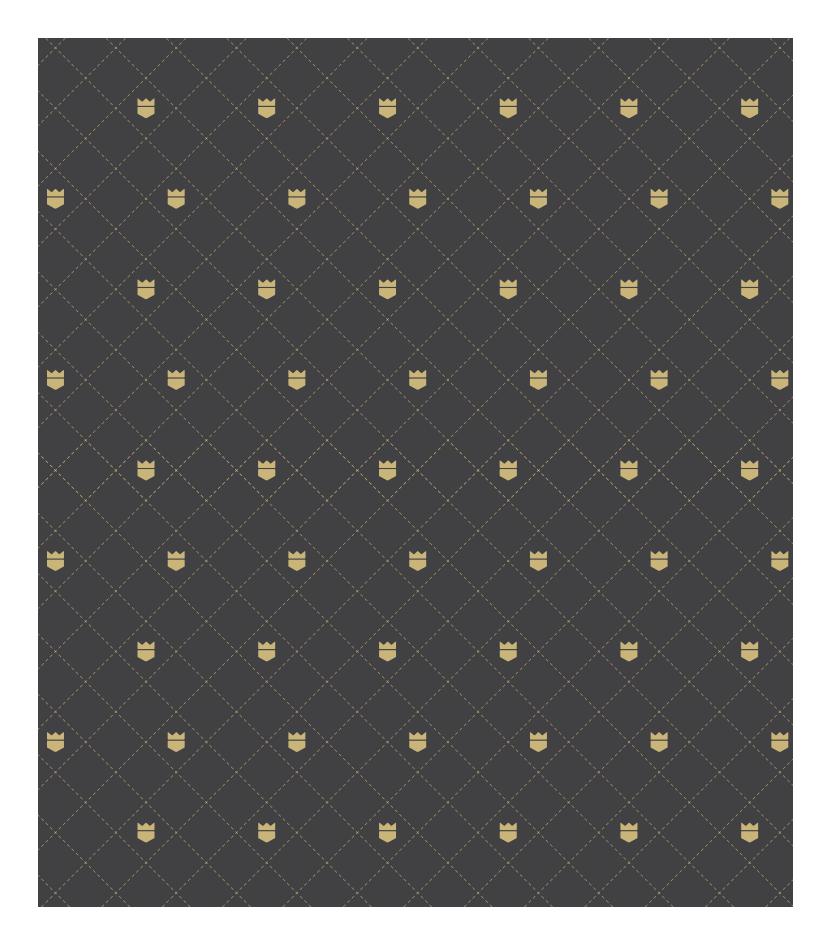
# **Shiny Nylon/Microfiber Jacquard Elastics**

# Description

Blend of threads that offers a soft feel and shiny effect with an elegant appearance.







# 5. Labels

General Description
Types of Weaves
Special Applications



# **Woven Damask Labels**

## Description

A weave characterized by its excellent definition and softness to the touch. We manufacture sizes ranging from 6mm to 200mm wide, with 1 to 8 colors, chosen from Corporación REY's color chart.

There is no design too complex to be captured in this quality weave due to its high definition.



# **Ribbed Damask Woven Labels**

## Description

This is the same damask weave, but with a special texture, with oblique, vertical, horizontal, or twill line designs, giving each model the perfect look for jeans and fashion-forward garments.



# **Damask/Taffeta Woven Labels**

## Description

Labels developed for the sole purpose of offering economy, superior quality, and practicality. These labels are woven in half-damask, with the rest in taffeta or twill. Ideal for garments of all type, since these labels bring together the brand, size, contents, origin, and washing instructions in a single model.



## **Taffeta Woven Labels**

# Description

Labels woven in taffeta tape, with either black or white warp. Standard widths ranging from 10mm to 200mm wide, with a maximum of eight colors. Can be inserted in women's garments or youth t-shirts as washing instructions, size, or origin labels.



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# **Satin Woven Labels**

# Description

Soft to the touch and visually appealing, these labels come in widths of 10mm to 100mm, with a maximum of eight colors. Perfect for use in elegant, high-quality garments.



\_\_\_\_\_\_ Labels /149

# **Double-Sided Woven Labels**

# Description

Woven labels featuring the design on both sides, front and back, concealing the threads used to weave them in a small pouch. They are ideal for athletic clothing, briefcases, footwear, and a wide range of merchandising items.





# **Cotton Labels**

# Description

These labels are woven with a uniform cotton platform with a 30/1 thread gauge. They look great on garments that call for an innovative detail, ecofriendly garments, or in jeans or denim garments.



# **Lurex Labels**

# Description

Lurex thread possesses the special characteristic of having a metallic appearance, in shades of silver and gold, thus emphasizing the special elements of the label. It can be used in qualities such as damask, satin, or taffeta, making your label literally shine.



# Mélange Labels

# Description

A blend of cotton and polyester threads, where the cotton is raw and the polyester dyed, giving the label a speckled appearance. These labels are mainly used for athletic clothing and cotton garments.



# **Monofilament Labels**

## Description

This fiber is used in fishing, but also useful in the textile industry. Its transparency makes for a particularly attractive label. It can be used in a range of applications, depending on the client's taste, but is especially popular for athletic or modern-looking garments.



# **Ornamental Tape Labels**

# Description

Tapes manufactured in qualities such as damask, satin, or taffeta, with a maximum of eight colors per design. They can be used as merchandising for events, products, etc. When used in textiles, they are ideal for t-shirts, footwear, pants, etc.



# **Laser Cut Labels**

# Description

Labels cut using lasers in the shape required by the client. Useful for application in jeans, coats, bags, hats, etc. Looped, stuck on with adhesive, with or without pellon, these labels add an original touch to every garment.



158/ Labels \_\_

# **Ultrasonic Cut Labels**

## Description

In the finishing process for all of our labels, one of our advantages lies in our use of technologies such as ultrasonic cutting, giving a soft finish to the label edges and making the labels apt for use in any type of garment where they come into contact with the skin.



## **Starches**

Starch is the paste applied to the label prior to the cutting process, in order to make it easier to fold.

There are different levels of rigidity, depending on the label's application in the garment and the amount of contact it will have with the skin.

## Levels of Rigidity

LEVELS OF RIGIDITY	VALUE
Soft	10 / 25
Medium	50 / 75
Semi-hard	100 / 200
Hard	400

The table and figure on the following page provide a guide for the application of starch to a label, depending on factors such as contact with the skin, washing process, and location on the garment.

\* Starches are subject to change, depending on the client's acceptance of the tests performed with woven samples provided by REY.



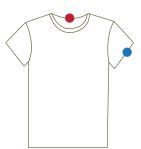
Starch 25



Starch 25



Starch 25

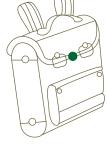


Starch 25











Starch 75 / 100

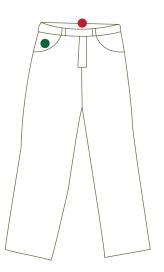
Starch 25

Soft Starch

Starch 75 / 150

Starch 75 / 150

Hard Starch

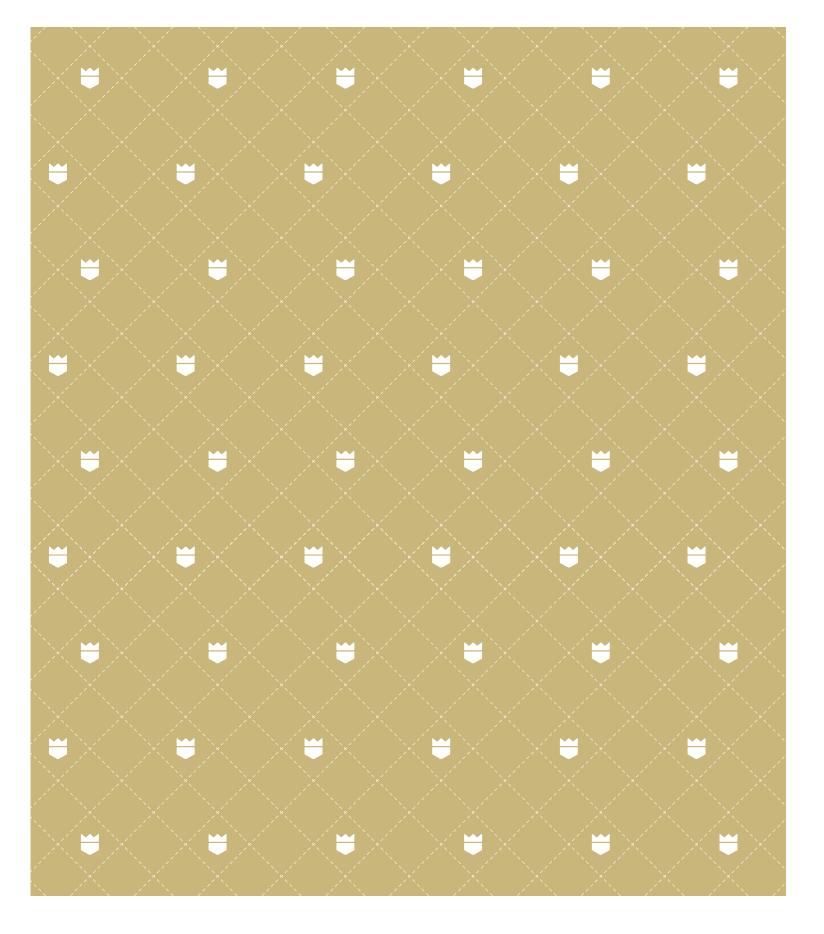


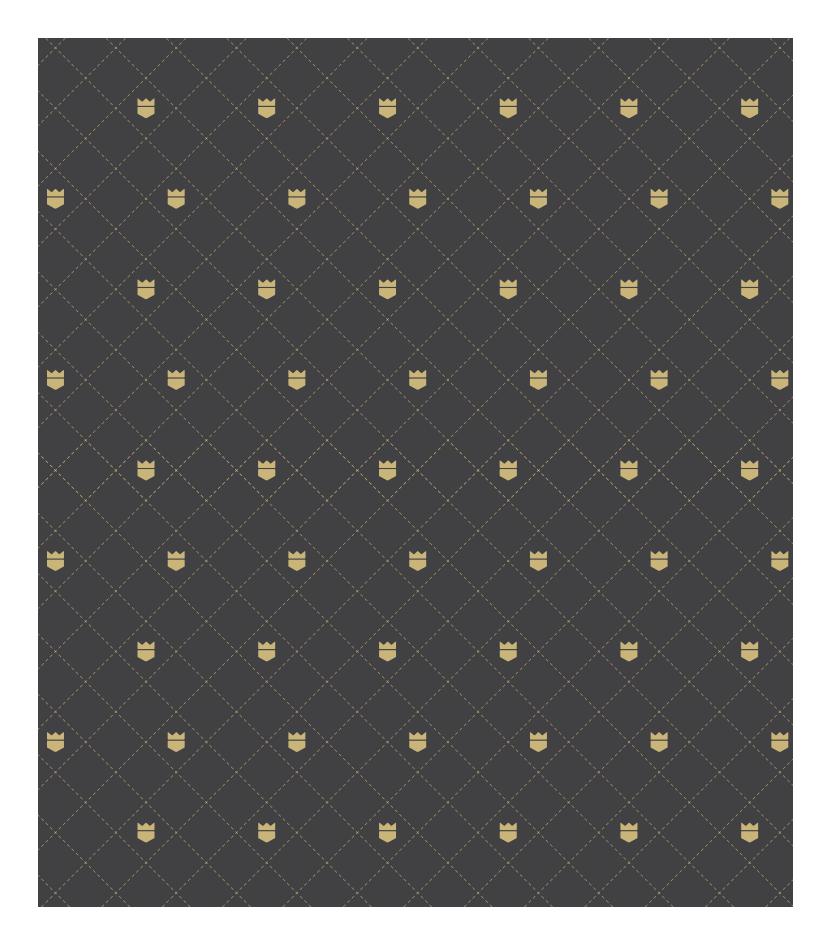
Starch 25 Starch 200/400

Key

GARMENT	APPLICATION		PROCESS	STARCH
T-shirts	Interior	•	Soft	25
Dress Shirts	Interior		Soft	25
Blouses	Interior		Soft	25
Underpants	Interior		Soft	25
Bikinis	Interior	•	Soft	25
Towels	Exterior	•	Soft	25
Bags	Exterior		No Process	75 / 100
Footwear	Exterior	•	No Process	75 / 100
Backpacks	Exterior	•	No Process	75 / 100
Pants	Exterior	•	Medium	75 / 100
Coats	Exterior	•	Hard	200 / 400
Jeans	Exterior		Hard	200 / 400

Medium Starch





# 6. International Presence



## Peru – Headquarters

**Headquarters:** *CORPORACIÓN REY S.A.* **Address:** Avenida Oscar R. Benavides 5991,

Callao 1, Lima-Perú
Phone: +51 (1) 613 8000
Email: ventas3@rey.com.pe
Web: www.rey.com.pe

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Phone: +54 11 4952 8332 Contact: Hector Magariños

**Email:** ventas.argentina@rey.com.pe

## Bolivia

**Distributor:** IMPORT BECAL SRL

**Address:** Comercial Norte Pasillo 7 Oficina 220-237 3er Anillo Externo entre Alemana y

Mutualista, Santa Cruz-Bolivia

Phone: +591 341 4477 Contact: Beatriz Espinoza

Email: ventas.bolivia@rey.com.pe

#### Brasil

**Distributor:** AMAZONZIP IMPORTAÇÃO E

EXPORTAÇÃO LTDA.

**Address:** Rua Xavantes 719 9° andar Sala 917, Brás-São Paulo / SP CEP 05356-000 **Phone:** +55 11 2291 2728 / 2692 2549

Contact: Marcio de Almeida Email: ventas.brasil@rey.com.pe

#### Chile

**Distributor.** *ETIQUETAS ZALAQUETT CHILE S.A.* **Address:** Rosario Norte Nº615 Oficina 1402, Las

Condes-Santiago
Phone: +56 227 951 701
Contact: Pablo Figueroa

Email: ventas.chile@rey.com.pe

### Colombia

**Distributor:** HITECH ZIPP SAS

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de Montevideo, Bogotá-DC, Colombia

Phone: +57 1 7438830 Contact: Alejandro Amado

Email: ventas.colombia@rey.com.pe

#### Ecuador

Distributor: ZIPPERSA S.A.

QUITO

**Address:** Domingo Comín N31-201 y Av. Mariana de Jesús (Edificio. Fundación

Mariana de Jesús) **Phone:** +593 2 2267903

**GUAYAQUIL** 

Address: Mapasingue Este km 4 ½ vía Daule,

calle tercera y callejón segundo

Phone: +593 4 2003543 Contact: Henry Heim

**Email:** ventas.ecuador@rey.com.pe

#### Honduras

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DE HONDURAS S.A. DE C.V.

**Address:** Zona Libre Agencia J.E Handal

Km. 2.6 Autopista a Puerto Cortes Choloma, Cortes, Honduras, C.A.

Phone: +504 2617-8899 Contact: Farid Handal

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